

**SAMPLE DRAWING ONLY
ALL STANDARD SHEETS
HAVE BEEN UPDATED.
PLEASE ENSURE THAT
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MOST CURRENT SHEET
STYLE**

HALTON REGION / OAKVILLE

400Ø WATERMAIN ON SIXTH LINE FROM 300m SOUTH OF WILLIAM HALTON PKWY TO 58m SOUTH OF WILLIAM HALTON PKWY

NOTES:

- 1) PIPE MANUFACTURED AS PER A.W.W.A. C303 STANDARD
- 2) GAP FOR EACH BELL/SPIGOT JOINT = 7 mm
- 3) SR = SNAP-RING RESTRAINED JOINT
MAXIMUM JOINT DEFLECTION PER STD BELL/SPIGOT JOINT = 2'46" (50% OF MAX.)
MAXIMUM JOINT DEFLECTION PER SNAP-RING BELL/SPIGOT JOINT = 0'48" (50% OF MAX.)
- 4) WORKING PRESSURE: 690 kPa, TEST PRESSURE: 1035 kPa
- 5) GASKETS (COLOR CODE ORANGE), STRETCHCOTE, DIAPER FOR GROUT AND LUBRICANT SUPPLIED BY FORTERRA
- 6) FLANGES TYPE, UNLESS SPECIFIED OTHERWISE:
- 100mm TO 300mm ASME B16.5 CLASS 150
- 350mm AND LARGER AWWA C207 CLASS "D" STEEL-RING FLANGE
- 7) FLANGE JOINTING MATERIALS (BOLTS, NUTS, GASKETS, ETC.) AND VALVES ARE NOT INCLUDED.
- 8) ALL EXPOSED STEEL SHALL BE PROTECTED AT FACTORY AS FOLLOW:
- GRIND OR SAND BLAST TO NEAR WHITE METAL
- APPLY AMERLOCK 2 (MEDIUM GREY) NSF 61 EPOXY FROM PPG/AMERCOAT
- 9) ELEVATIONS TAKEN AT INVERTS OF PIPES
- 10) BENDS ARE FABRICATED TO THE NEAREST DEGREE, USE JOINT DEFLECTION TO SUIT
- 11) SLOPES ARE INDICATED ONLY FOR GRADES MORE THAN 5%
- 12) NON-REUSABLE PLASTIC WILL BE USED TO COVER THE PIPE ENDS.
(6mil THICK, CLEAR PLASTIC WITH FORTERRA STAMPED LOGO & PIPE MK#)

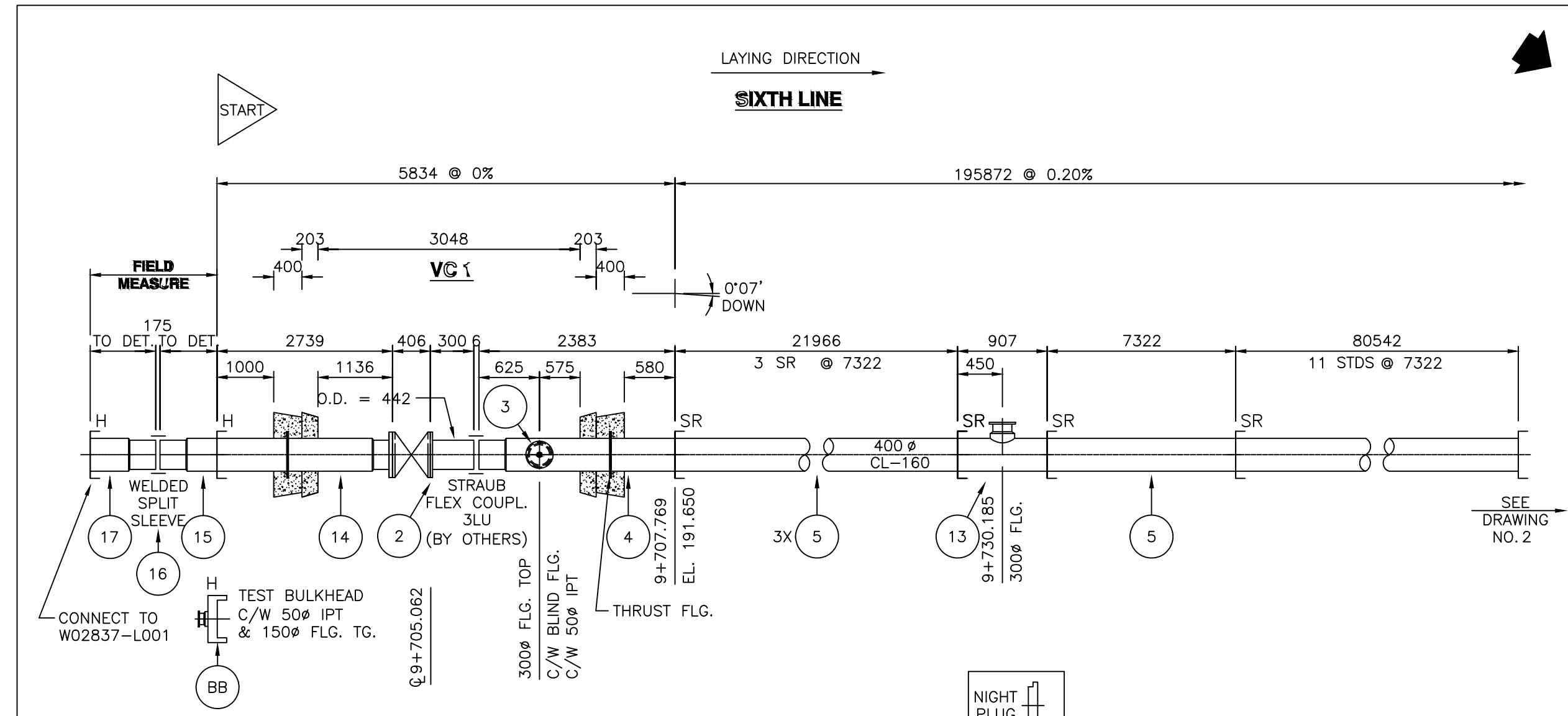
REV.	DATE	REVISION	BY	CHECK

FORTERRA

HALTON REGION / OAKVILLE
400Ø WATERMAIN ON SIXTH LINE FROM 300m SOUTH OF
WILLIAM HALTON PKWY TO 58m SOUTH OF WILLIAM HALTON PKWY
DOM MERIDIAN

SCALE: NOT TO SCALE DATE: 2018/09/14

DRAWN	CHECKED	APPROVED	PROJECT	DWG.	REV.
P.A.	G.B.	G.B.	W02810	0	



NOTES: SEE DRAWING NO. 0.

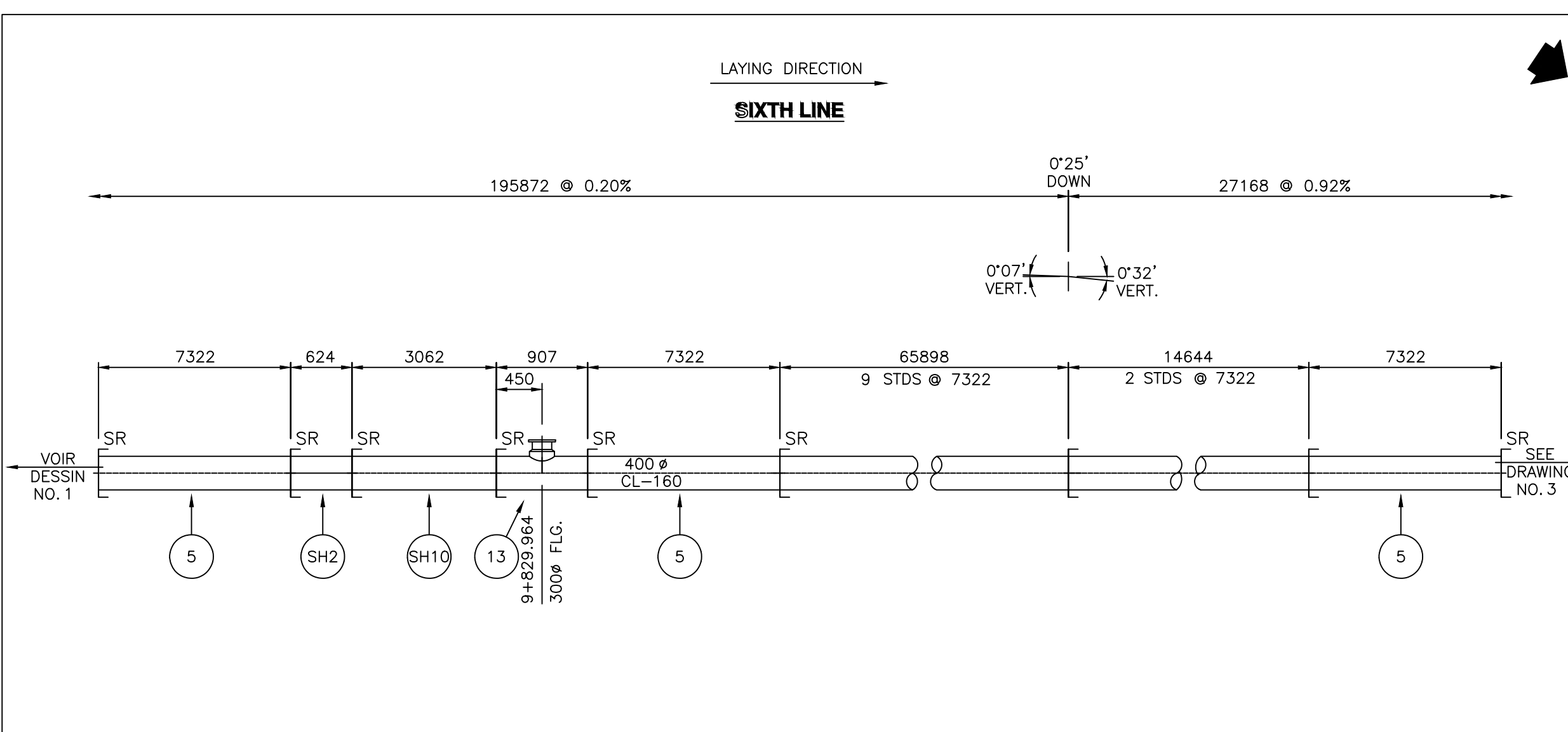
QTY	MkNo	DIA.	DESCRIPTION	LENGTH	ENDS	REFERENCE
1	HF1	400	HOLDFAST COUPLING (2 SEGMENTS)			M-F-101
1	BB	400	BULKHEAD C/W 150Ø FLG. TG. & 50Ø IPT			BB-400
1	17	400	CLOSURE PIECE			HS/PSE C-17
1	16	400	SPLIT SLEEVE			TO DET.
1	15	400	CLOSURE PIECE			PSE/HB C-15
1	14	400	WALL PIECE C/W THRUST FLG.			HS/FLG C-14
1	13	400X300	TEE			900X475 S/FLG/SRB C-13
4	5	400	STD C303 CL-160			7315 S/SRB M5037-02-400 C-4
1	4	400	WALL PIECE C/W 300Ø FLG. & THRUST FLG.			2376 PSE/SRB C-4
1	3	300	BLIND FLANGE ANSI B16.5 (150 lbs) C/W 50Ø IPT			C-3
1	2	400	ADAPTOR			300 PSE/FLG M557-09-1-B C-3
1	1	400	NIGHT PLUG			S M554-23-400-1 C-3
11	STD	400	STD C303 CL-160			7315 S/B M5001-02-400-0

REV.	DATE	REVISION	BY	CHECK
D	19/01/15	ADD MK-14, 15, 16, 17, BB & HF1		
C	18/12/08	DEL. SH10 & REV. MK-13'S REF.		
B	18/12/08	DEL. TP12 & ADD MK-13		
		DET. COUPLING IN CHAMBER		

HALTON REGION / OAKVILLE
400Ø WATERMAIN ON SIXTH LINE FROM 300m SOUTH OF
WILLIAM HALTON PKWY TO 58m SOUTH OF WILLIAM HALTON PKWY
DOM MERIDIAN

SCALE: NOT TO SCALE DATE: 2018/09/14

DRAWN	CHECKED	APPROVED	PROJECT	DWG.	REV.
P.A.	G.B.	G.B.	W02810	1	D



NOTES: SEE DRAWING NO. 0.

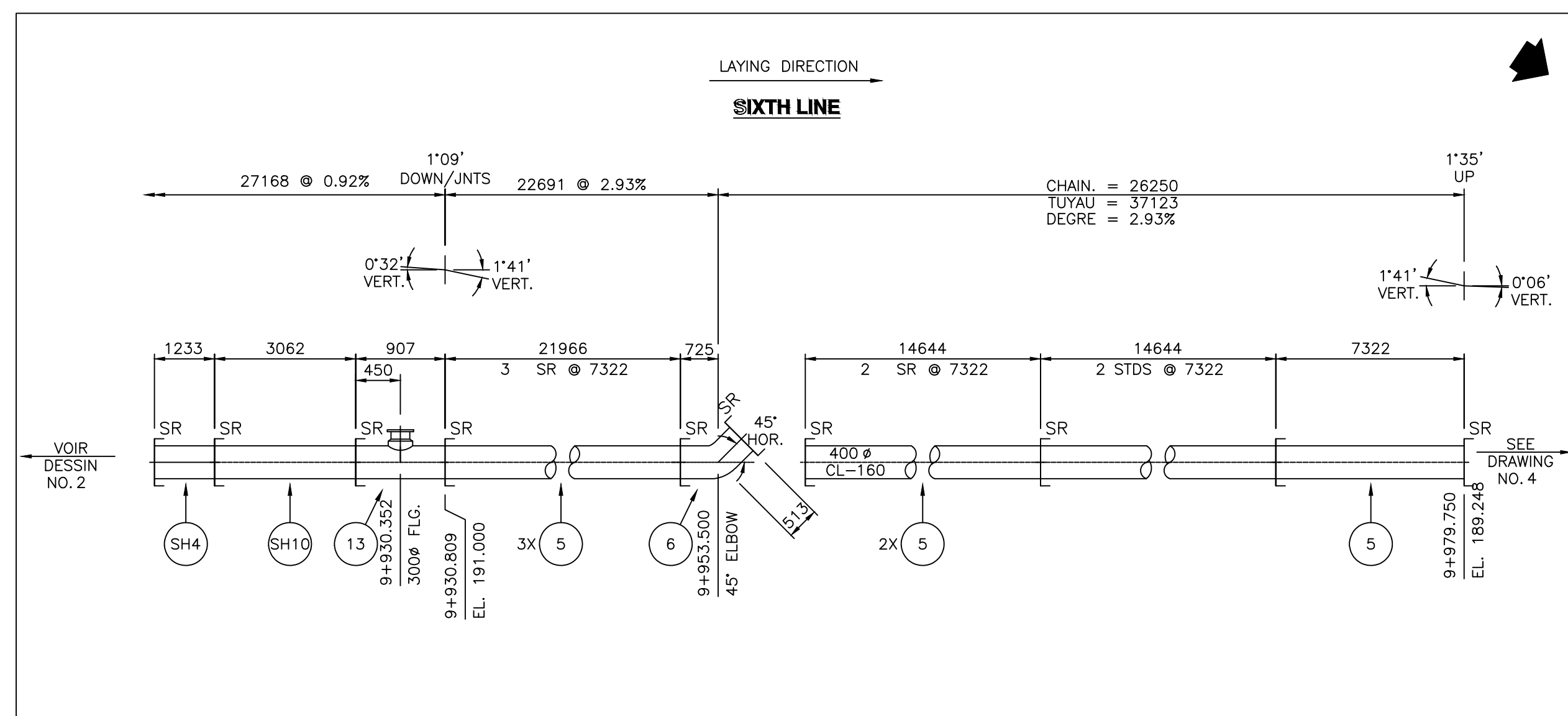
QTY	MkNo	DIA.	DESCRIPTION	LENGTH	ENDS	REFERENCE
1	SH10	400	SHORT PIECE C303 CL-160			3055 S/SRB SH10-400-160
1	SH2	400	SHORT PIECE			617 S/SRB SH2-400
1	13	400X300	TEE			900X475 S/FLG/SRB C-13
3	5	400	STD C303 CL-160			7315 S/SRB M5037-02-400
11	STD	400	STD C303 CL-160			7315 S/B M5001-02-400-0

REV.	DATE	REVISION	BY	CHECK
B	19/01/15	REV. MK-13'S REFERENCE		
A	18/12/08	DEL. TP12 & ADD MK-13		

HALTON REGION / OAKVILLE
400Ø WATERMAIN ON SIXTH LINE FROM 300m SOUTH OF
WILLIAM HALTON PKWY TO 58m SOUTH OF WILLIAM HALTON PKWY
DOM MERIDIAN

SCALE: NOT TO SCALE DATE: 2018/09/14

DRAWN	CHECKED	APPROVED	PROJECT	DWG.	REV.
P.A.	G.B.	G.B.	W02810	2	B



NOTES: SEE DRAWING NO. 0.

QTY	MkNo	DIA.	DESCRIPTION	LENGTH	ENDS	REFERENCE
1	SH10	400	SHORT PIECE C303 CL-160			3055 S/SRB SH10-400-160
1	SH4	400	SHORT PIECE C303 CL-160			1228 S/SRB SH4-400-160
1	13	400X300	TEE			900X475 S/FLG/SRB C-13
1	6	400	45° ELBOW			725X506 S/SRB C-6
6	5	400	STD C303 CL-160			7315 S/SRB M5037-02-400
2	STD	400	STD C303 CL-160			7315 S/B M5001-02-400-0

REV.	DATE	REVISION	BY	CHECK
B	19/01/15	REV. MK-13'S REFERENCE		
A	18/12/08	DEL. TP12 & ADD MK-13		

HALTON REGION / OAKVILLE
400Ø WATERMAIN ON SIXTH LINE FROM 300m SOUTH OF
WILLIAM HALTON PKWY TO 58m SOUTH OF WILLIAM HALTON PKWY
DOM MERIDIAN

SCALE: NOT TO SCALE DATE: 2018/09/14

DRAWN	CHECKED	APPROVED	PROJECT	DWG.	REV.
P.A.	G.B.	G.B.	W02810	3	B

AS-CONSTRUCTED DRAWING

CONTRACTOR GRASCAN CONSTRUCTION LTD
WORK COMMENCED DECEMBER 4, 2018
WORK COMPLETED NOVEMBER, 12, 2020
INSPECTOR RON BAMFORD
INSPECTOR'S DIARIES ELECTRONIC DIARY (STANTEC CONSULTING LTD): E-0020

The Regional Municipality of Halton makes no warranties with respect to the accuracy of this drawing and assumes no responsibility for its use. All information should be verified

NO.	DATE	BY	REVISIONS	MANU	CAD
1.	20.12.12	XX	AS CONSTRUCTED (STANTEC)		X

DESIGN CH'KD DATE
DRAWN CH'KD DATE
SCALE N.T.S. REFERENCES

FIELD NOTES

REGIONAL

SEE COVER SHEET FOR REGIONAL ACCEPTANCE

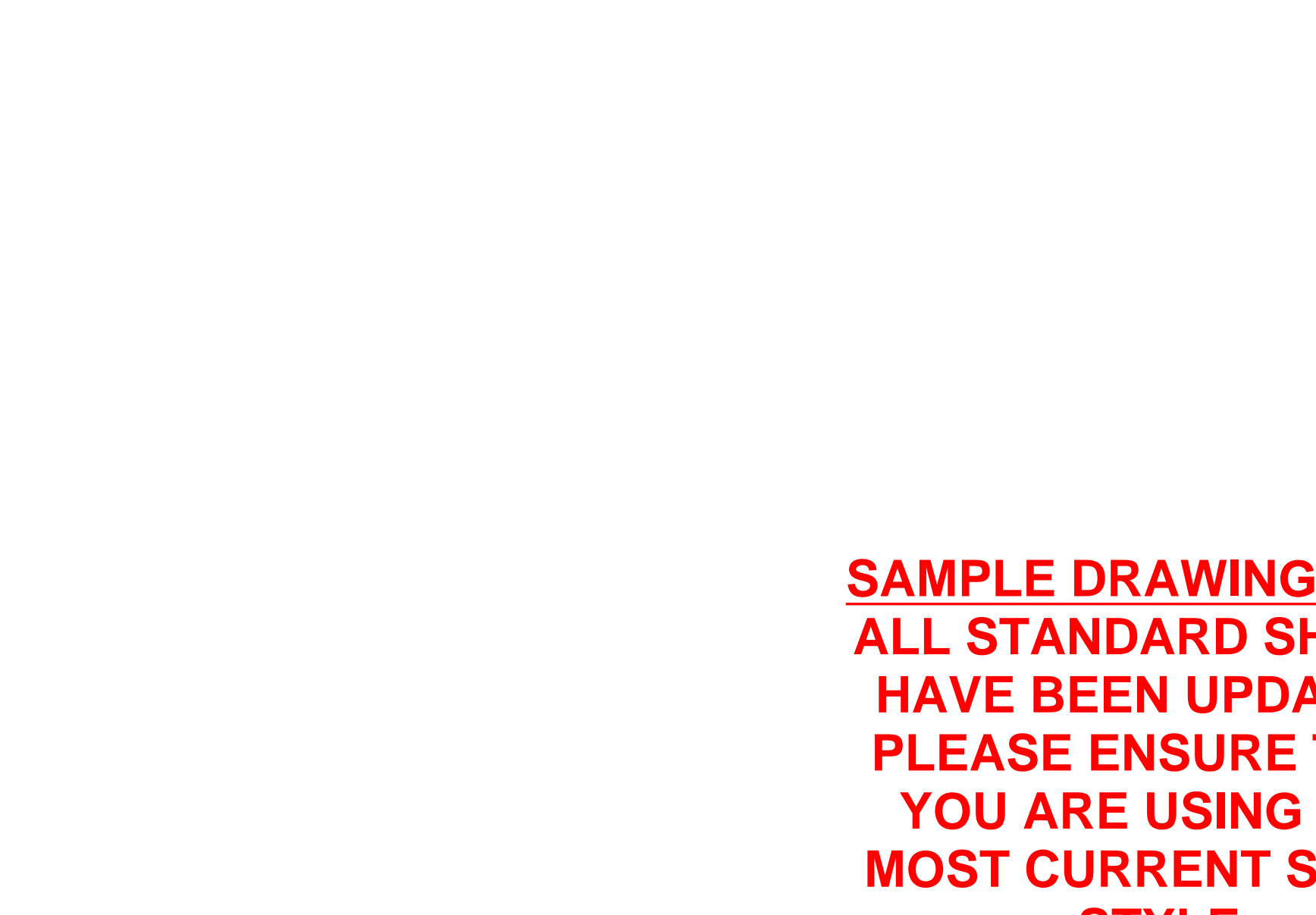
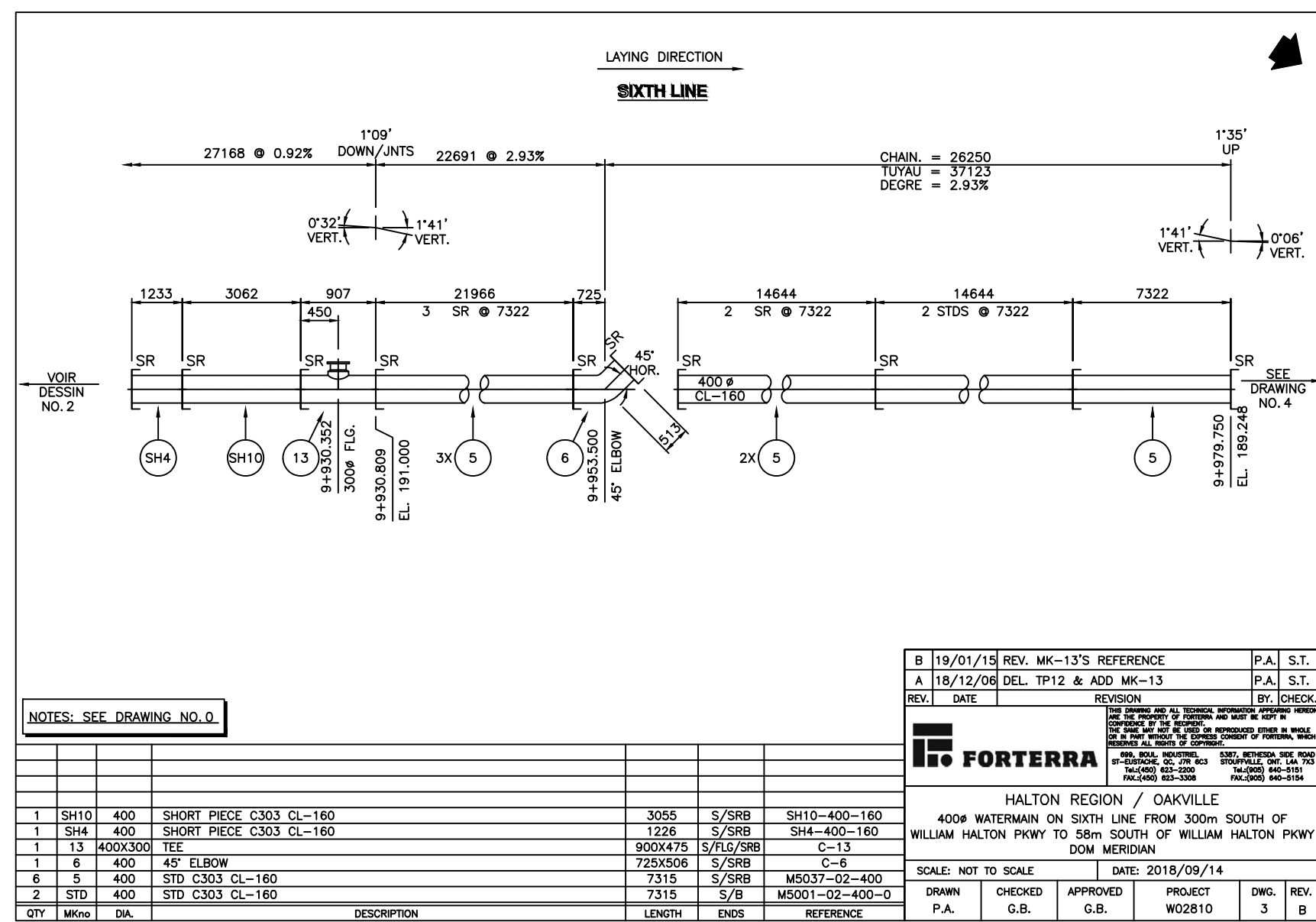
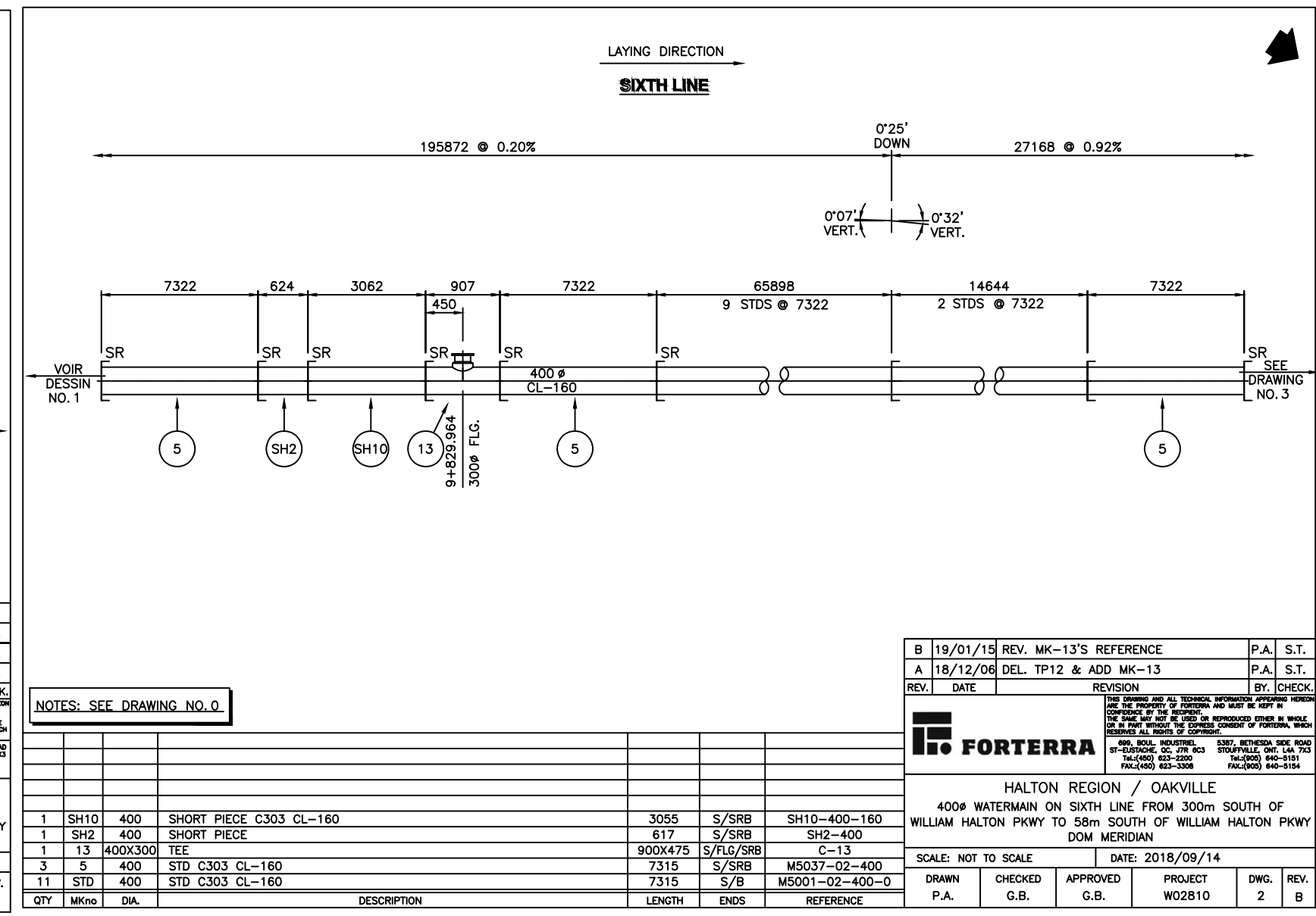
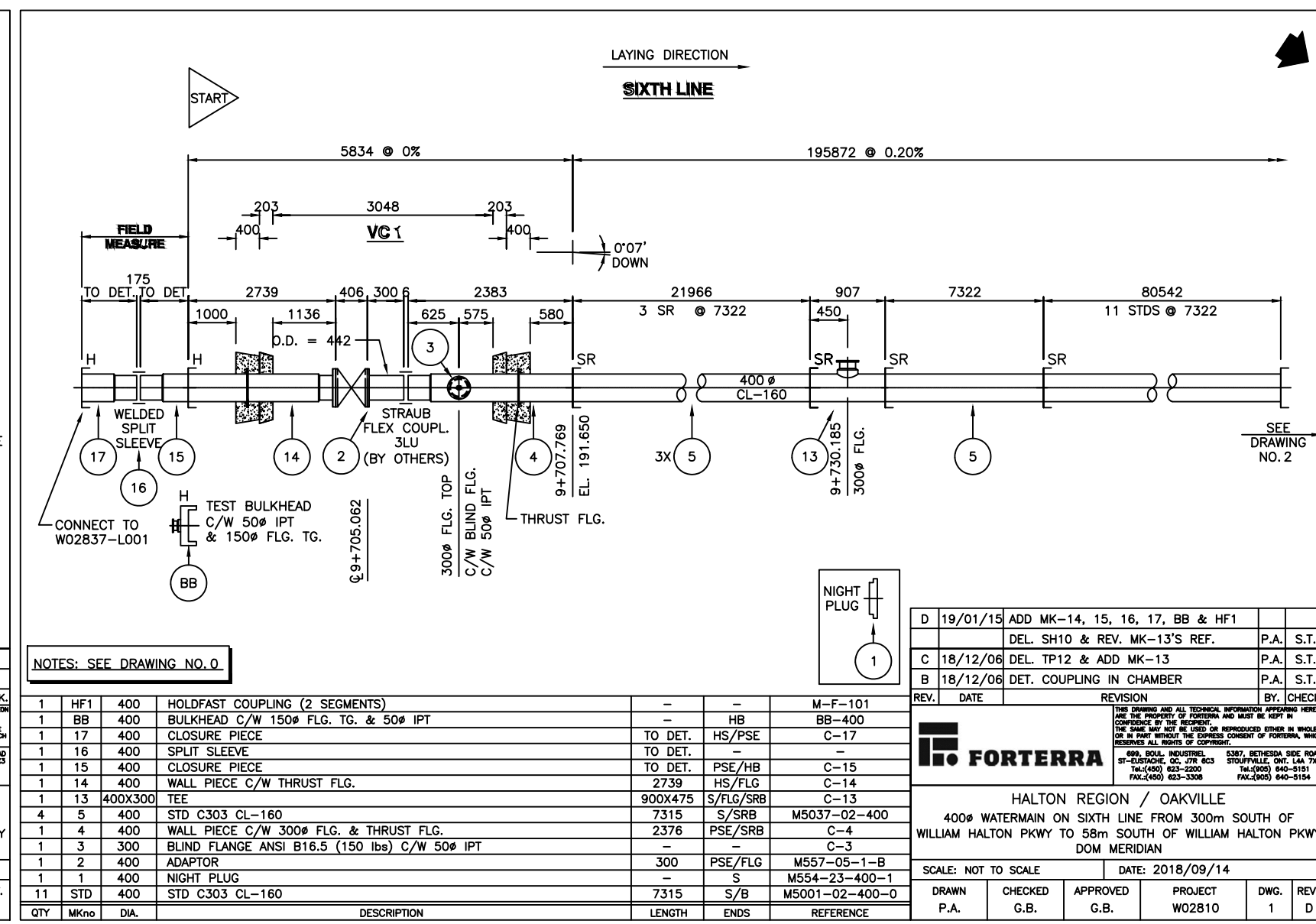
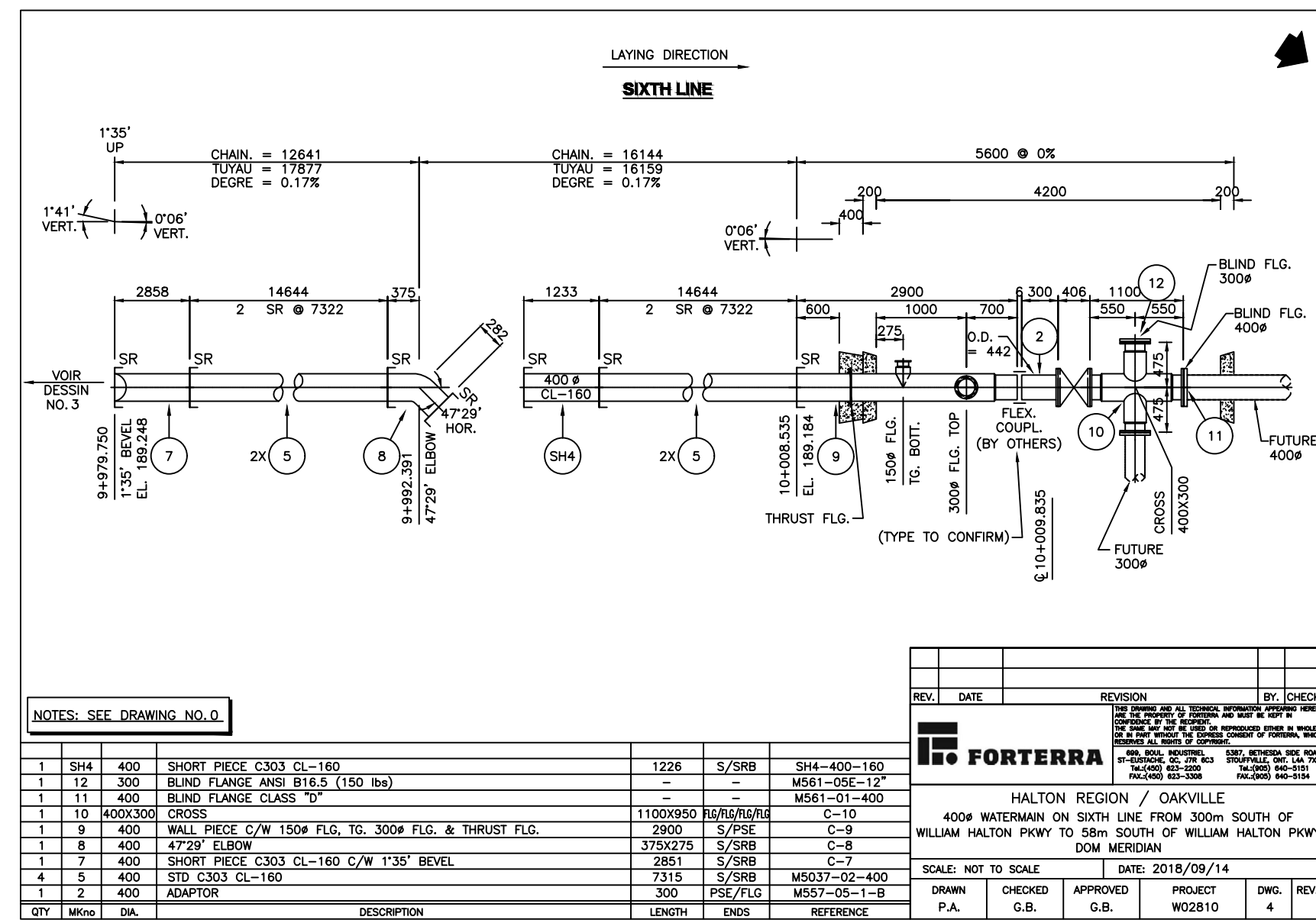
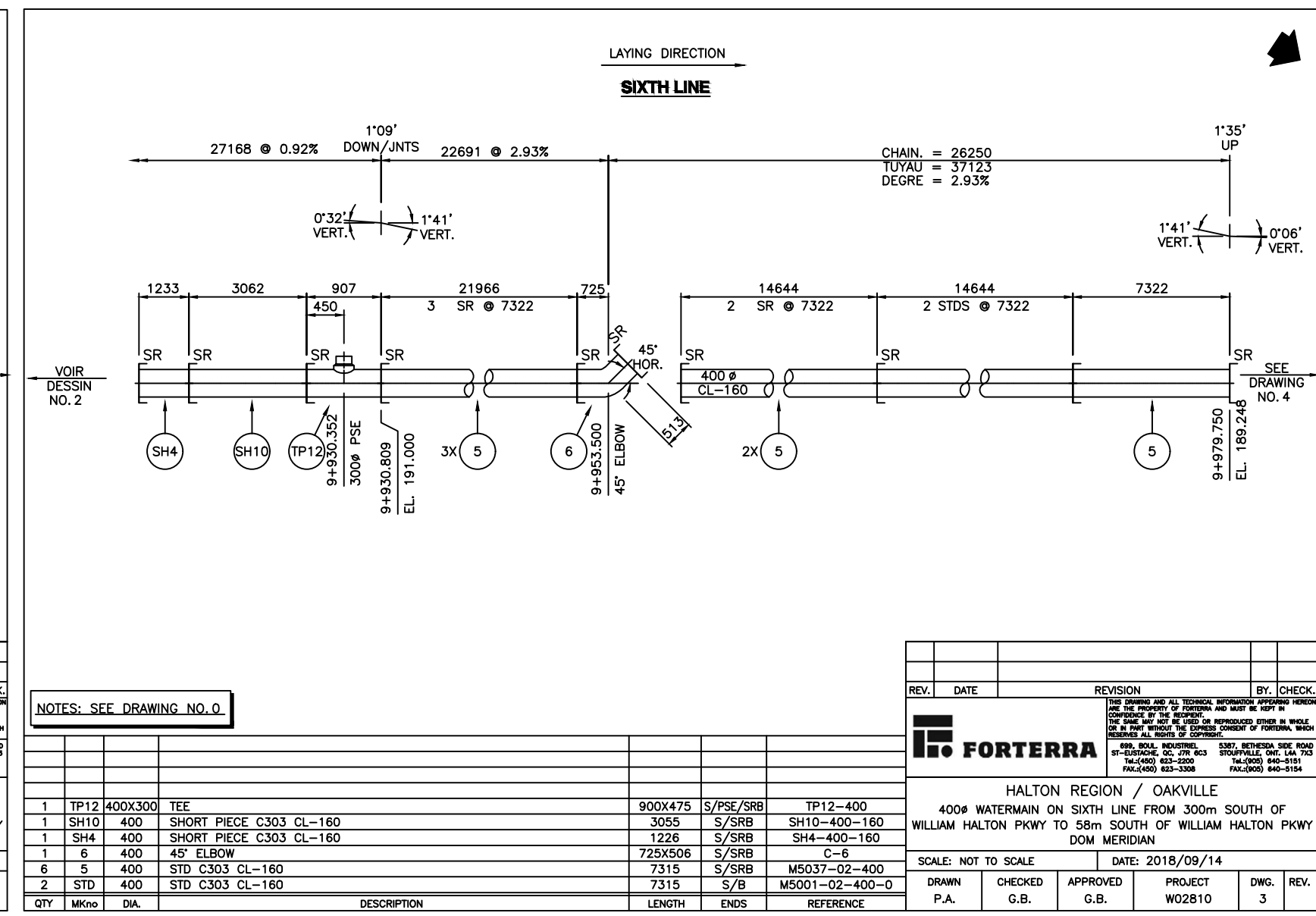
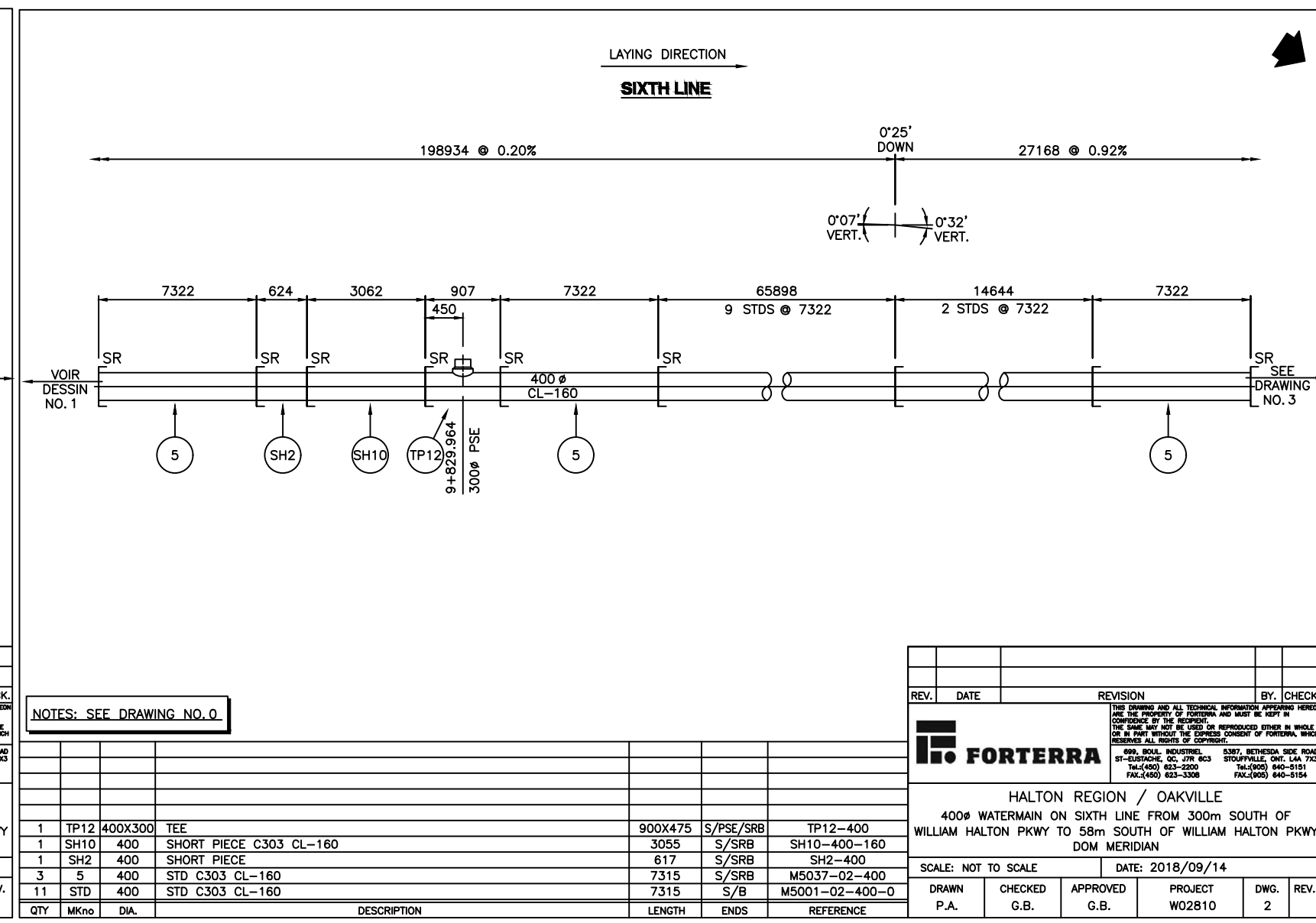
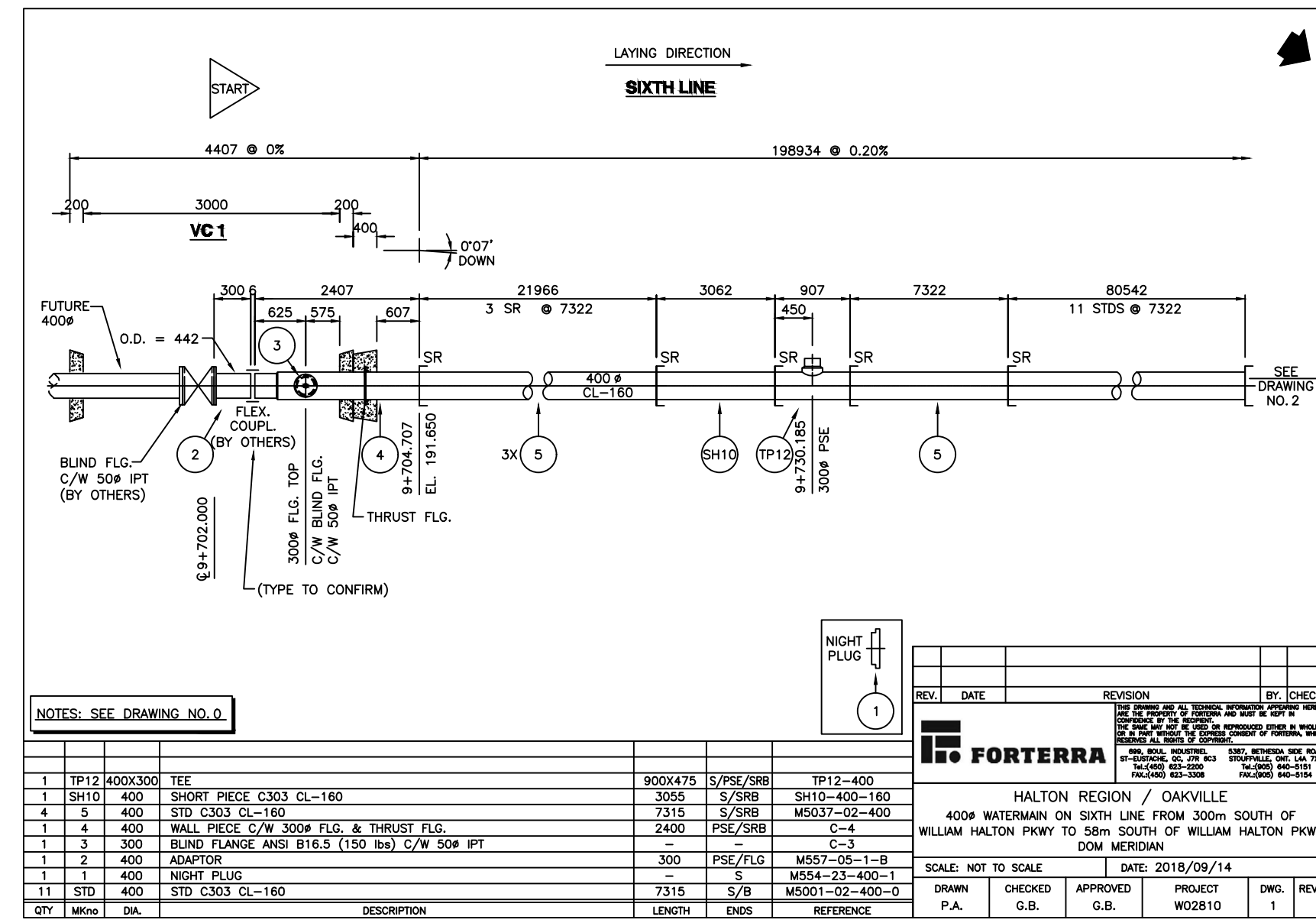


SHOP DRAWINGS
400mm DIA. CPP WATERMAIN
SIXTH LINE
FROM 300m SOUTH OF WILLIAM HALTON PARKWAY
TO 58m SOUTH OF WILLIAM HALTON PARKWAY
IN THE TOWN OF OAKVILLE

CONSULTANT FILE NO. REGIONAL DRAWING NO.

CONTRACT NO. PR-2263D(PART 1)-18 DRAWING NO. SHEET SHP1 OF SHP7

PR-2263D(PART 1)-18 SHP1 OF SHP7
Drawing: K:\01650\ACTIVE\165010557 - WHP-C1\3-9 ROADWAY DESIGN\SUBMISSION DRAWINGS\AS-BUILT\SHOP DRAWINGS\DRAWINGS\165010557_SHOP1_AW1.DWG
Date: 02/25/2021 Time: 08:07:23 AM



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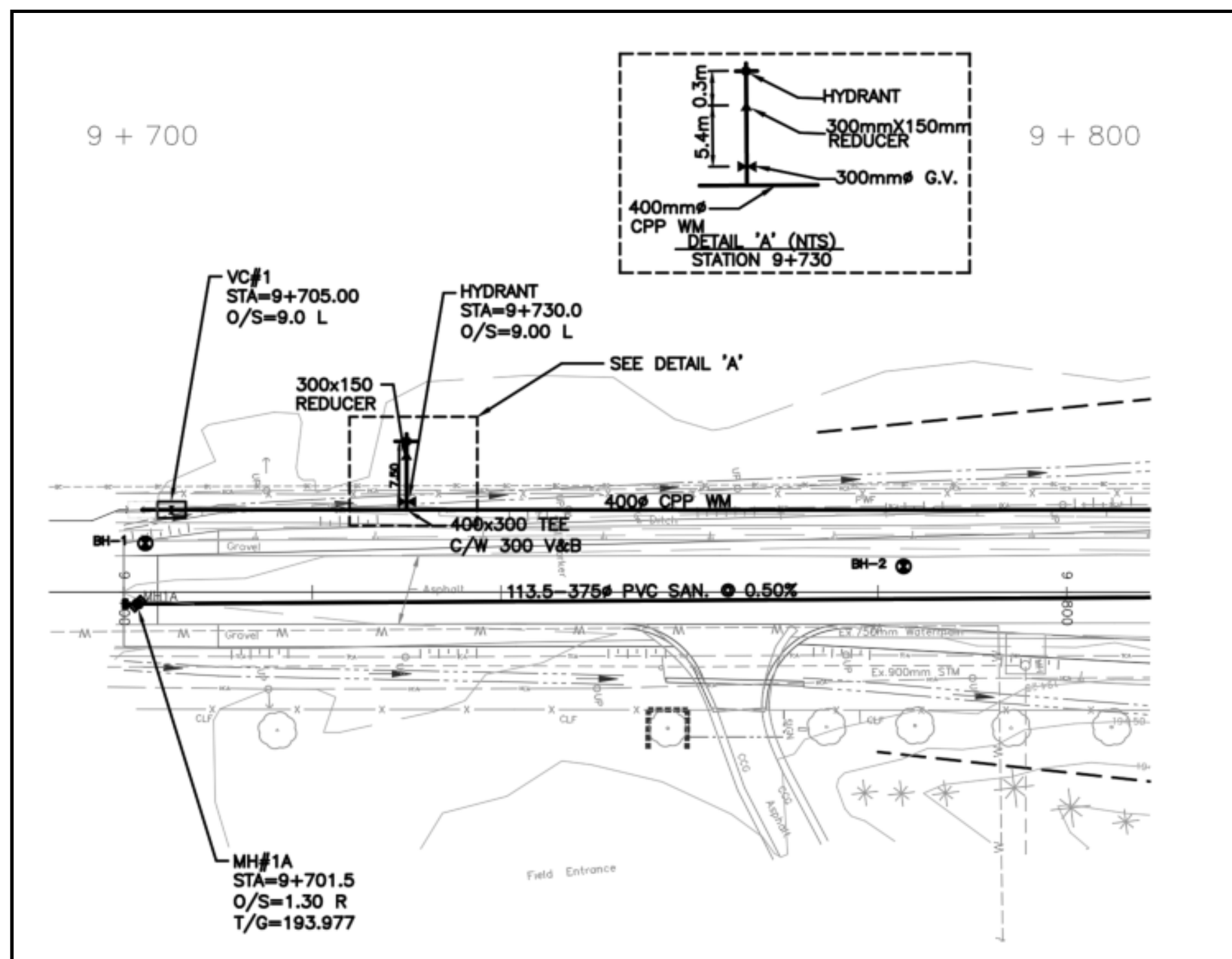
AS-CONSTRUCTED DRAWING
 CONTRACTOR GRASCAN CONSTRUCTION LTD
 WORK COMMENCED DECEMBER 4, 2018
 WORK COMPLETED NOVEMBER 12, 2020
 INSPECTOR RON BAMFORD
 INSPECTOR'S DIARIES ELECTRONIC DIARY (STANTEC CONSULTING LTD): E-0020
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1.	20.12.12	XX	AS CONSTRUCTED (STANTEC)	X
NO.	DATE	BY	REVISIONS	MANU CAD
DESIGN	CH'KD		DATE	
DRAWN	CH'KD		DATE	
SCALE	N.T.S.		REFERENCES	

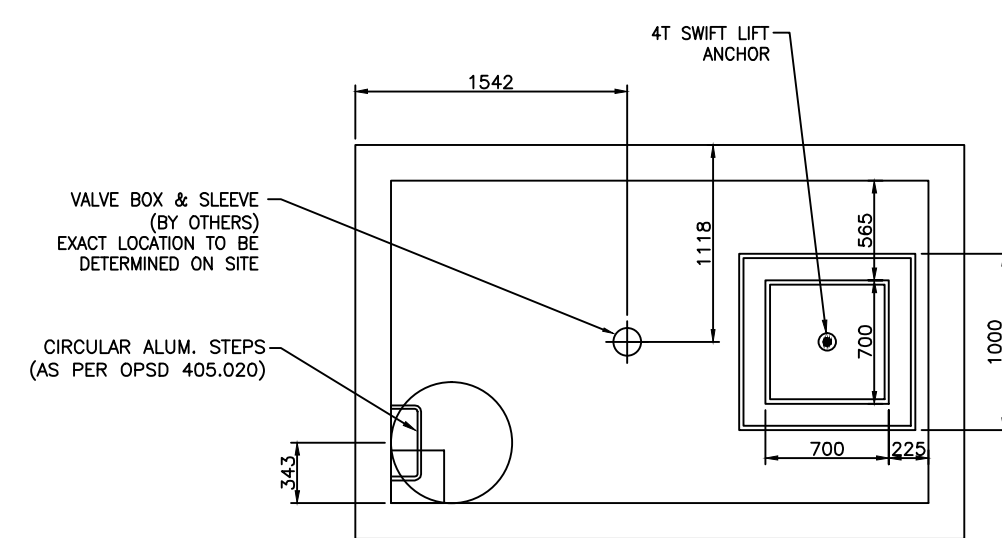
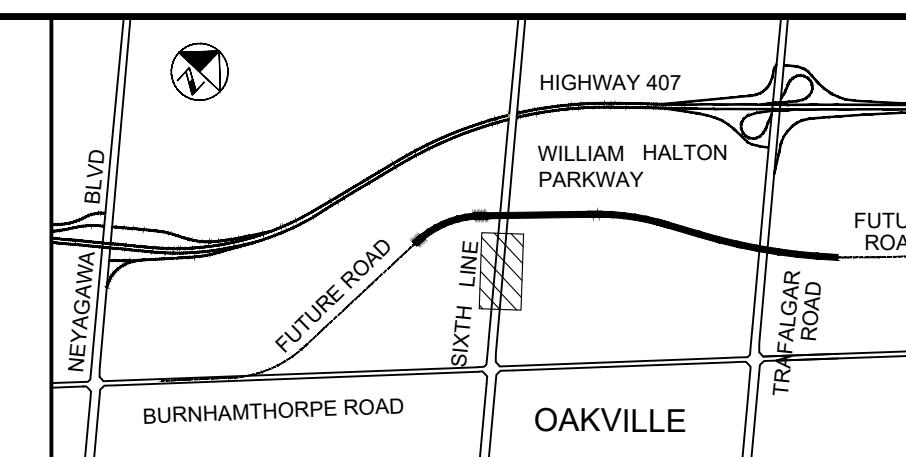
FIELD NOTES	REGIONAL
STAMP	SEE COVER SHEET FOR REGIONAL ACCEPTANCE



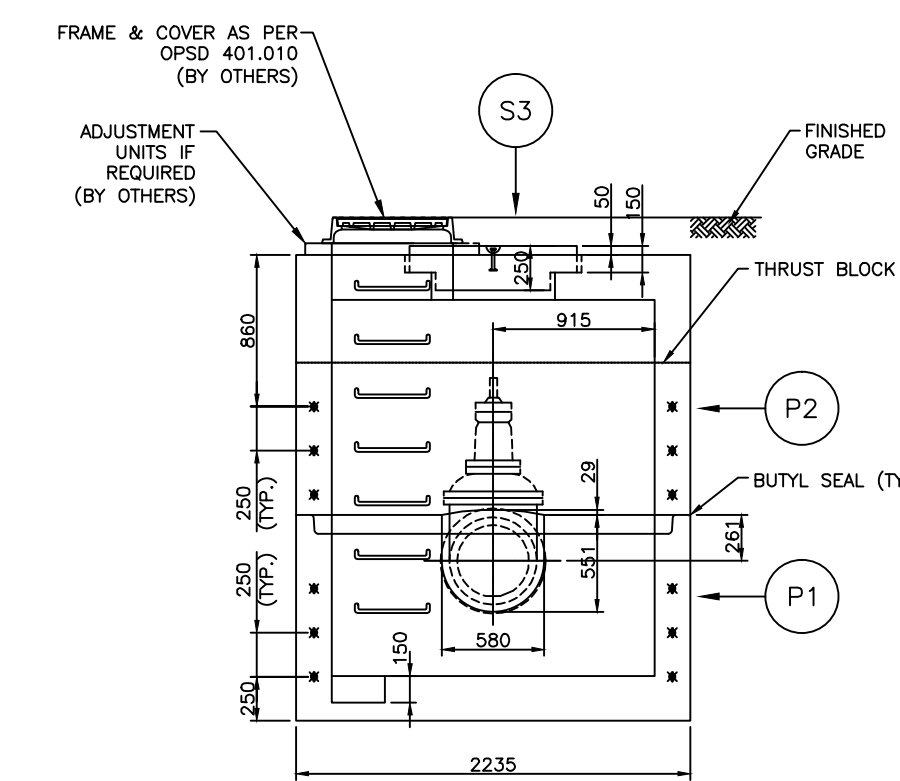
SHOP DRAWINGS
 400mm DIA. CPP WATERMAIN
SIXTH LINE
 FROM 300m SOUTH OF WILLIAM HALTON PARKWAY TO 58m SOUTH OF WILLIAM HALTON PARKWAY IN THE TOWN OF OAKVILLE
 CONSULTANT FILE NO. REGIONAL DRAWING NO.
 CONTRACT NO. DRAWING NO.
 PR-2263D(PART 1)-18 SHEET SHP2 OF SHP7



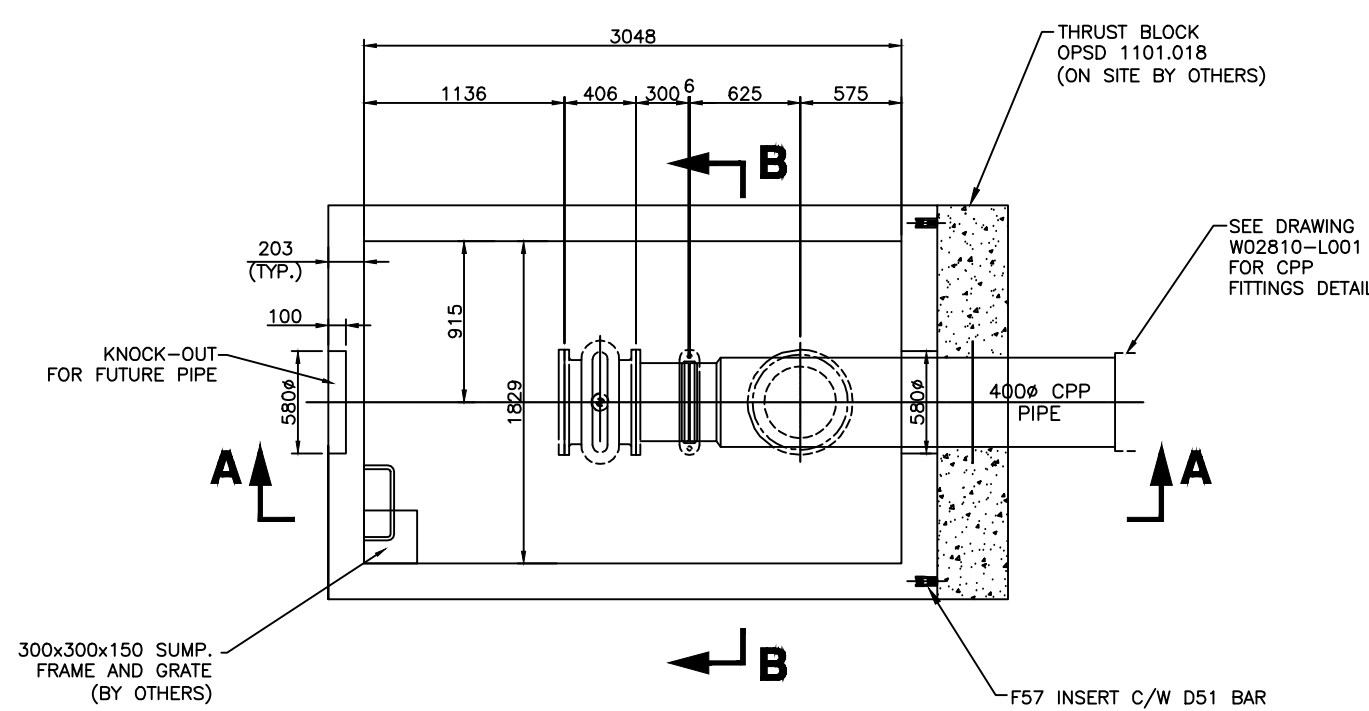
SIXTH LINE
 PLAN VIEW - WTM. VC @ STA. 9+705
 (NTS)



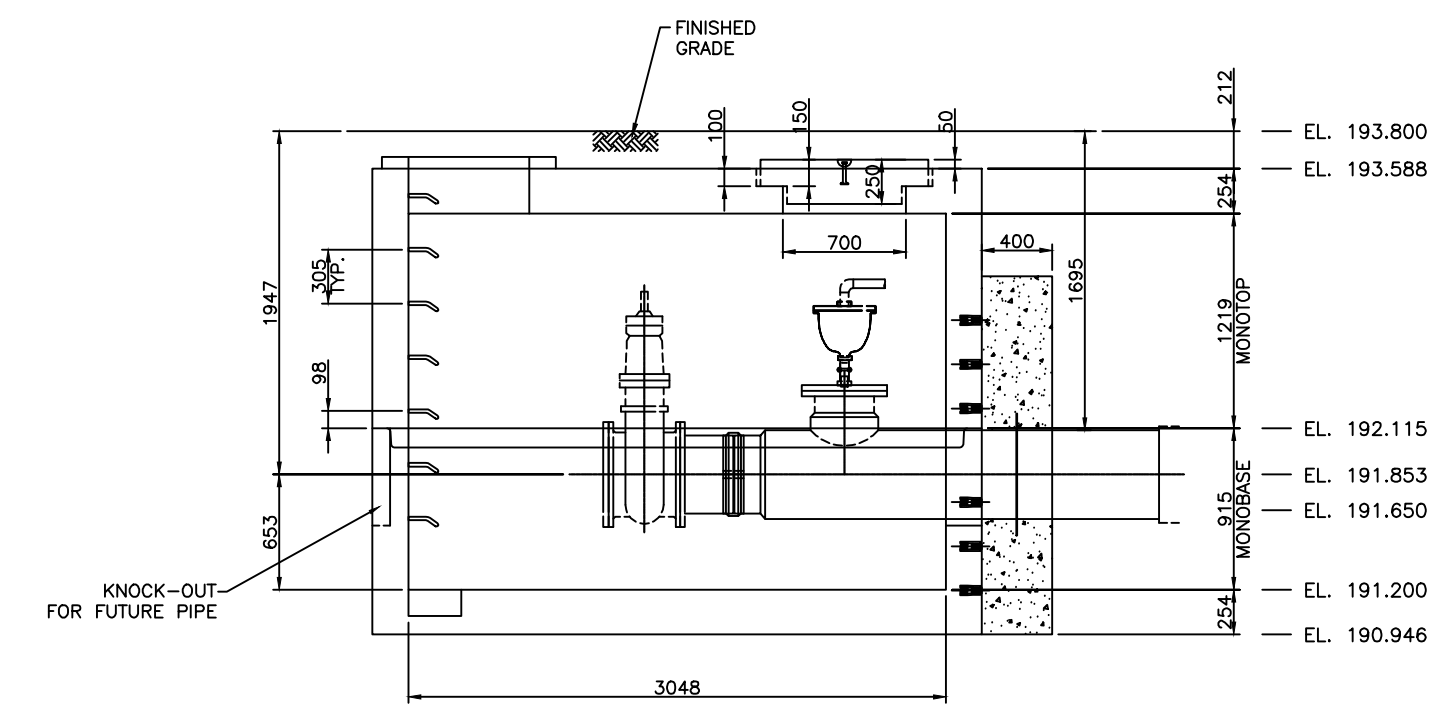
PLAN VIEW AT MONOTOP



SECTION B-B



PLAN VIEW AT MONOBASE



SECTION A-A

NOTES: SEE DRAWING NO. 0.

STEEL: Fy: 400W weldable CSA G30.18 Fy: 485-MESH ASTM A496/497					1829X3048 LINE VALVE CHAMBER (VC-1) TOWN OF OAKVILLE	SCALE: NTS	PROJECT No. P00177
TOLERANCE: SEE CSA A23.4 (ch. 12).						DRAWN: W.R. CHECKED: G.B. DATE: 2018/10/05	CHAMBER No. VC-1 DRAWING No. 01
REV.	REVISION	DATE	BY	CHK.	PROJECT: WATERMAIN ON SIXTH LINE AND WILLIAM HALTON PARKWAY CONTRACTOR: DOM MERIDIAN CONSTRUCTION LTD.		

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PR-2263D(PART 1)-18 SHP3 OF SHP7
 Drawing: C:\USERS\MFARRENS\DESKTOP\PROJECT\185010557_SHP3_SHP7.dwg
 Date: 02/22/2021 Time: 04:08:01 PM

AS-CONSTRUCTED DRAWING	
CONTRACTOR	GRASCAN CONSTRUCTION LTD
WORK COMMENCED	DECEMBER 4, 2018
WORK COMPLETED	NOVEMBER 12, 2020
INSPECTOR	RON BAMFORD
INSPECTOR'S DIARIES	ELECTRONIC DIARY (STANTEC CONSULTING LTD): E-0020
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NO.	DATE	BY	REVISIONS	MANU	CAD
1.	20.12.12	XX	AS CONSTRUCTED (STANTEC)		X
DESIGN		CH'KD			DATE
DRAWN		CH'KD			DATE
SCALE	N.T.S.		REFERENCES		

FIELD NOTES

REGIONAL

SEE COVER SHEET FOR REGIONAL ACCEPTANCE

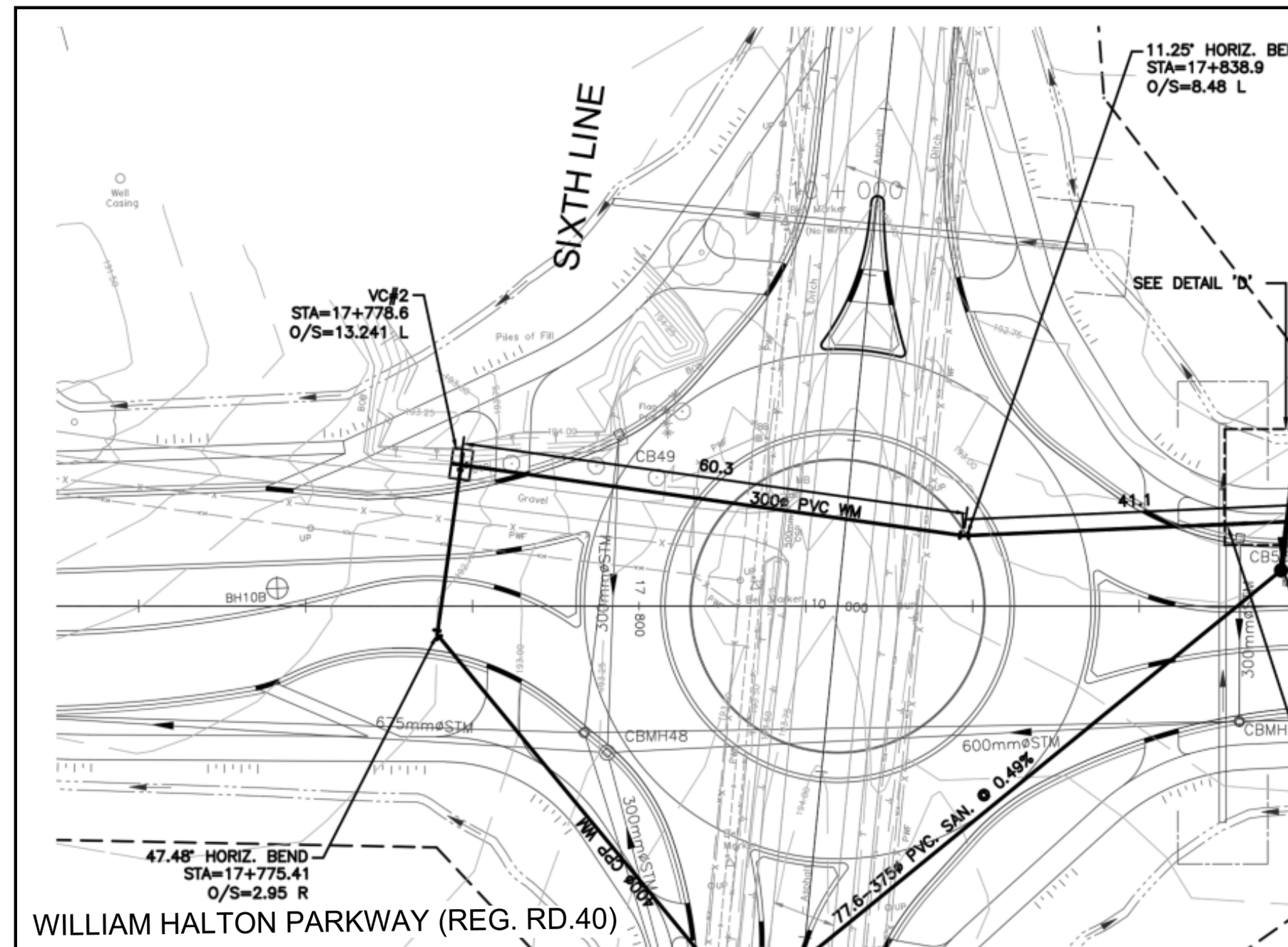


SHOP DRAWINGS
 WTM. VC @ STA 9+705
 WILLIAM HALTON PARKWAY (REG. RD. 40)
 IN THE TOWN OF OAKVILLE

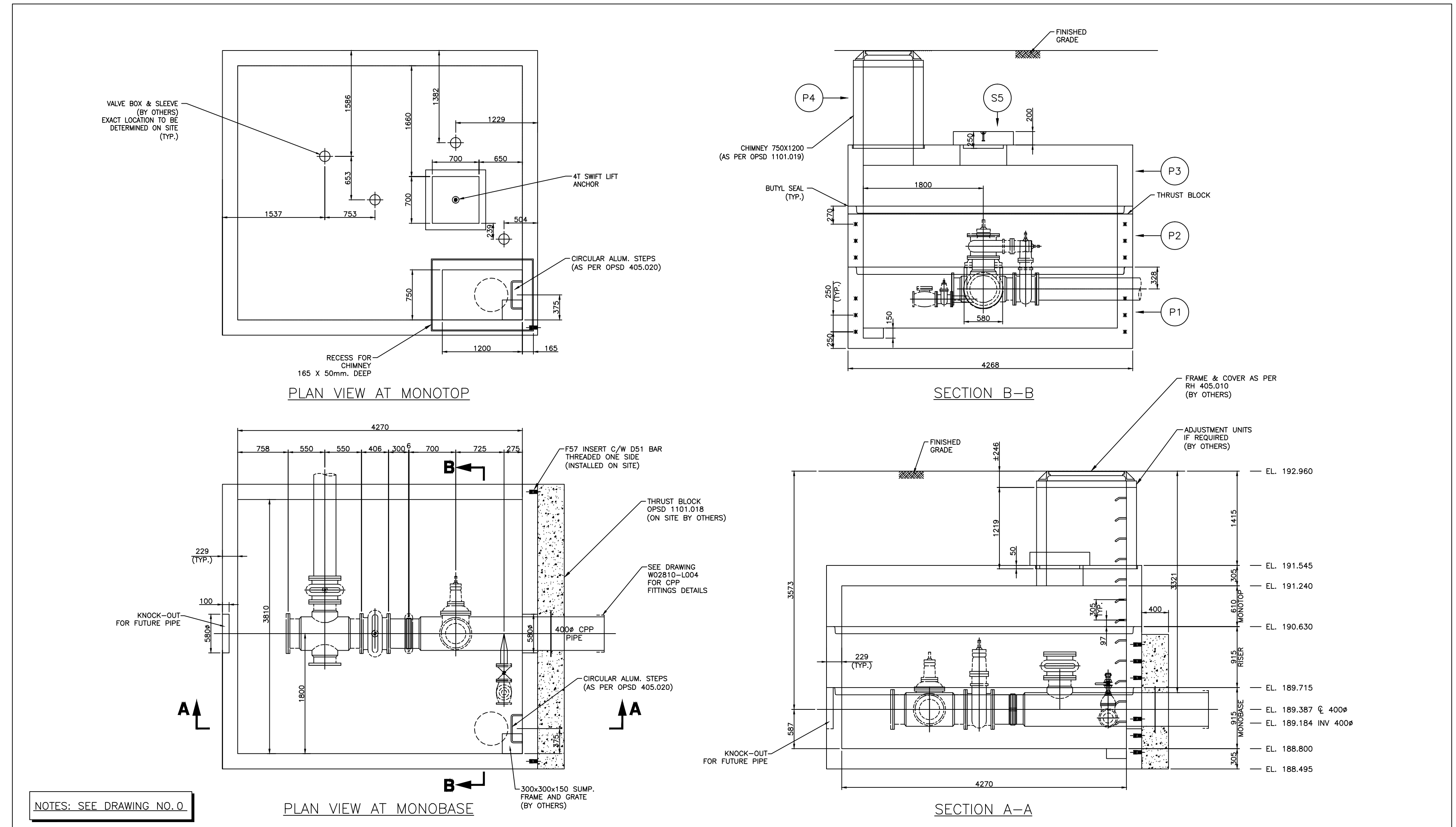
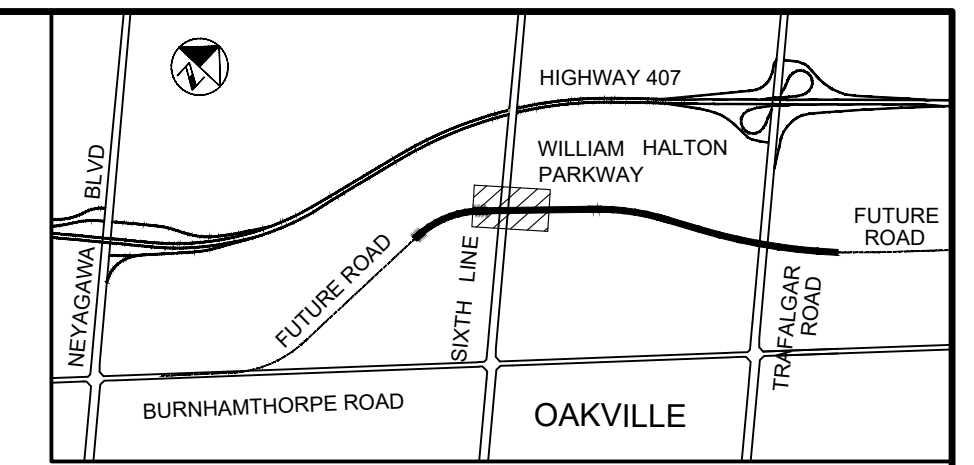
CONSULTANT FILE NO. REGIONAL DRAWING NO.

CONTRACT NO. PR-2263D(PART 1)-18 SHEET SHP3 OF SHP7

DRAWING NO. SHEET SHP3 OF SHP7



PLAN VIEW – WTM. VC @ STA. 17+778.6
(NTS)



NOTES: SEE DRAWING NO. 0

REV.	NO.	DATE	BY	CHK.	DESCRIPTION

STEEEL:	F _r : 400W weldable CSA G30.18	<p>5387 Bathurst Side Road, Steelesville, Ontario, L4A 5A5 Phone: 905-840-0151 • Fax: 905-840-0154 www.forterra.com</p> <p>This drawing and all technical information appearing hereon are the property of Forterra and must be kept in confidence by the recipient. The same may not be used or reproduced either in whole or in part without the express consent of Forterra, which reserves all rights of copyright.</p>	3810x4270 LINE VALVE CHAMBER (VC-2) TOWN OF OAKVILLE	SCALE:	NTS	PROJECT No.	P00177
TOLERANCE:	SEE CSA A23.4 (ch 12).			DRAWN:	W.R.	CHAMBER No.	VC-2
				CHECKED:	G.B.	DRAWING No.	01
						DATE:	2018/10/05
PROJECT: WATERMAIN ON SIXTH LINE AND WILLIAM HALTON PARKWAY				CONTRACTOR: DOM MERIDIAN CONSTRUCTION LTD.			

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PR-2263D(PART 1)-18 SHP4 OF SHP7
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Date: 02/22/2021 Time: 04:09:49 PM

AS-CONSTRUCTED DRAWING	
CONTRACTOR	GRASCAN CONSTRUCTION LTD
WORK COMMENCED	DECEMBER 4, 2018
WORK COMPLETED	NOVEMBER 12, 2020
INSPECTOR	RON BAMFORD
INSPECTOR'S DIARIES	ELECTRONIC DIARY (STANTEC CONSULTING LTD): E-0020
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NO.	DATE	BY	REVISIONS	MANU	CAD
1.	20.12.12	XX	AS CONSTRUCTED (STANTEC)		X
DESIGN		CH'KD			DATE
DRAWN		CH'KD			DATE
SCALE	N.T.S.		REFERENCES		

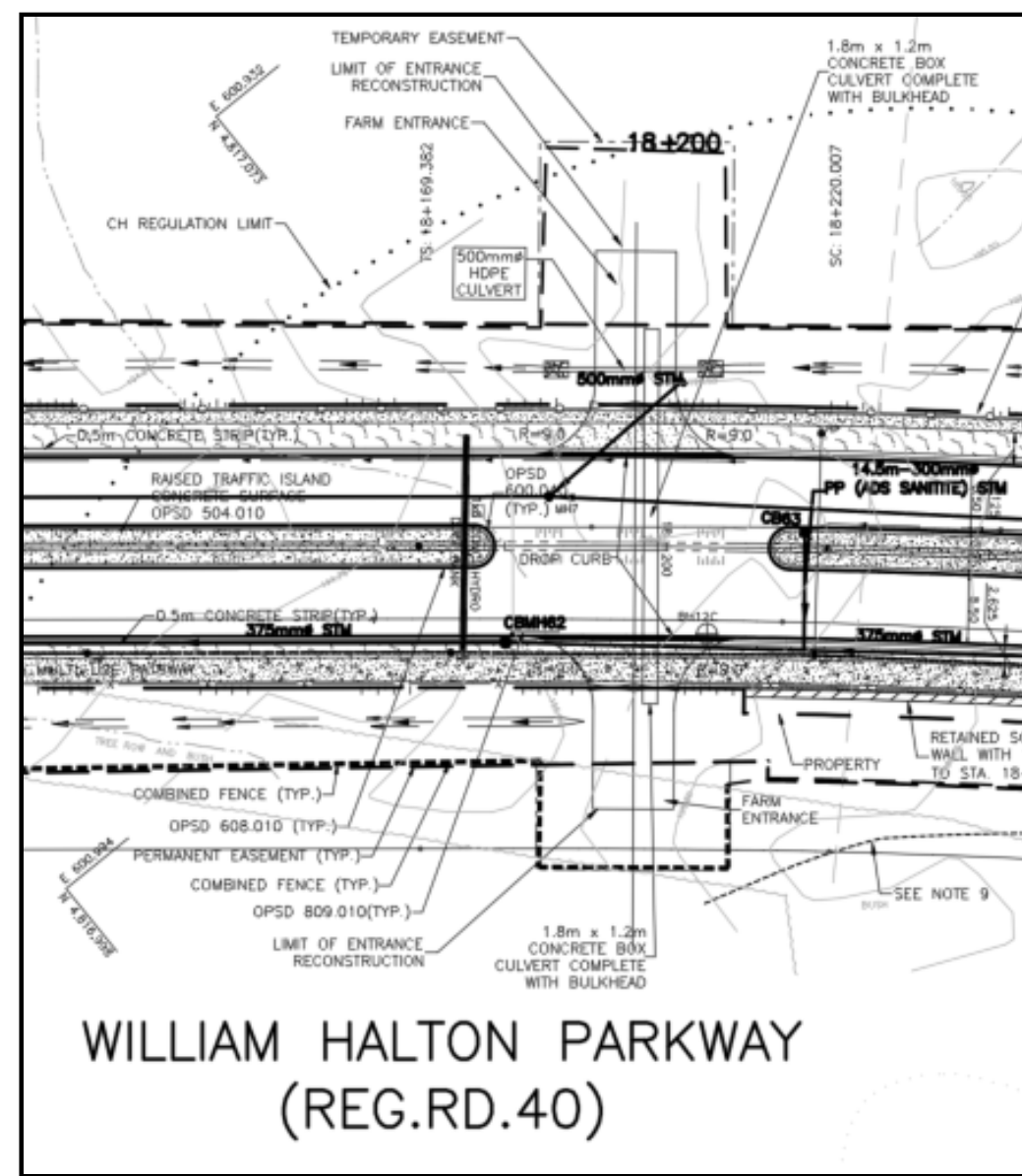
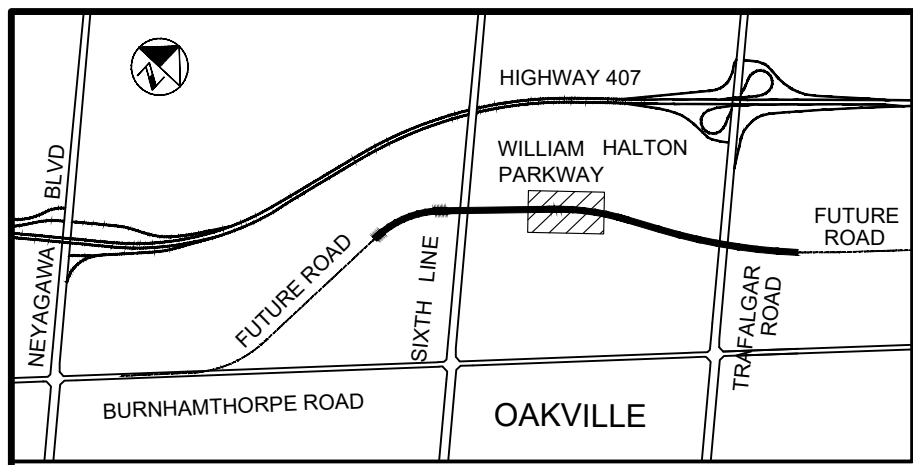
FIELD NOTES

REGIONAL

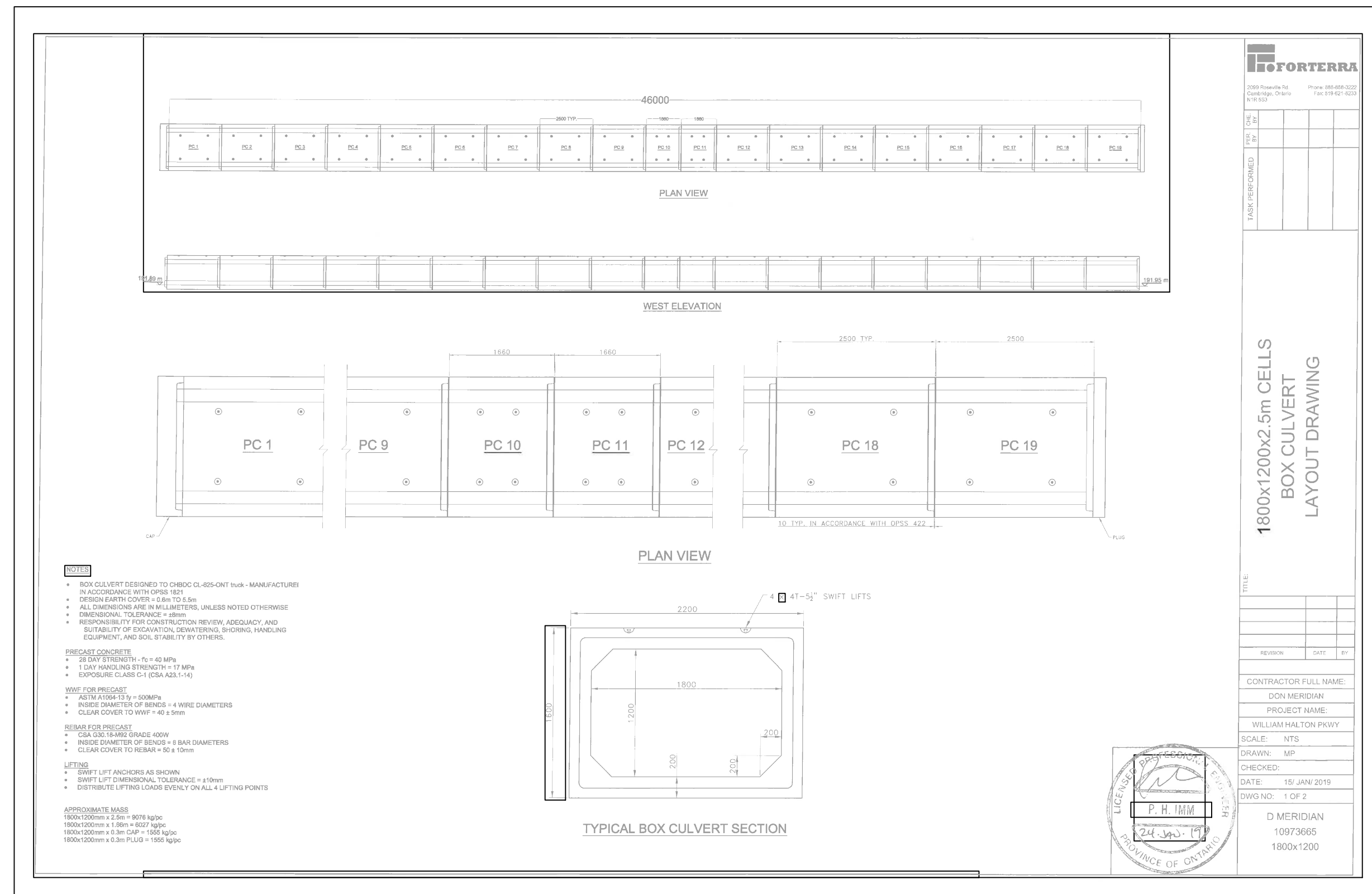
SEE COVER SHEET FOR REGIONAL ACCEPTANCE



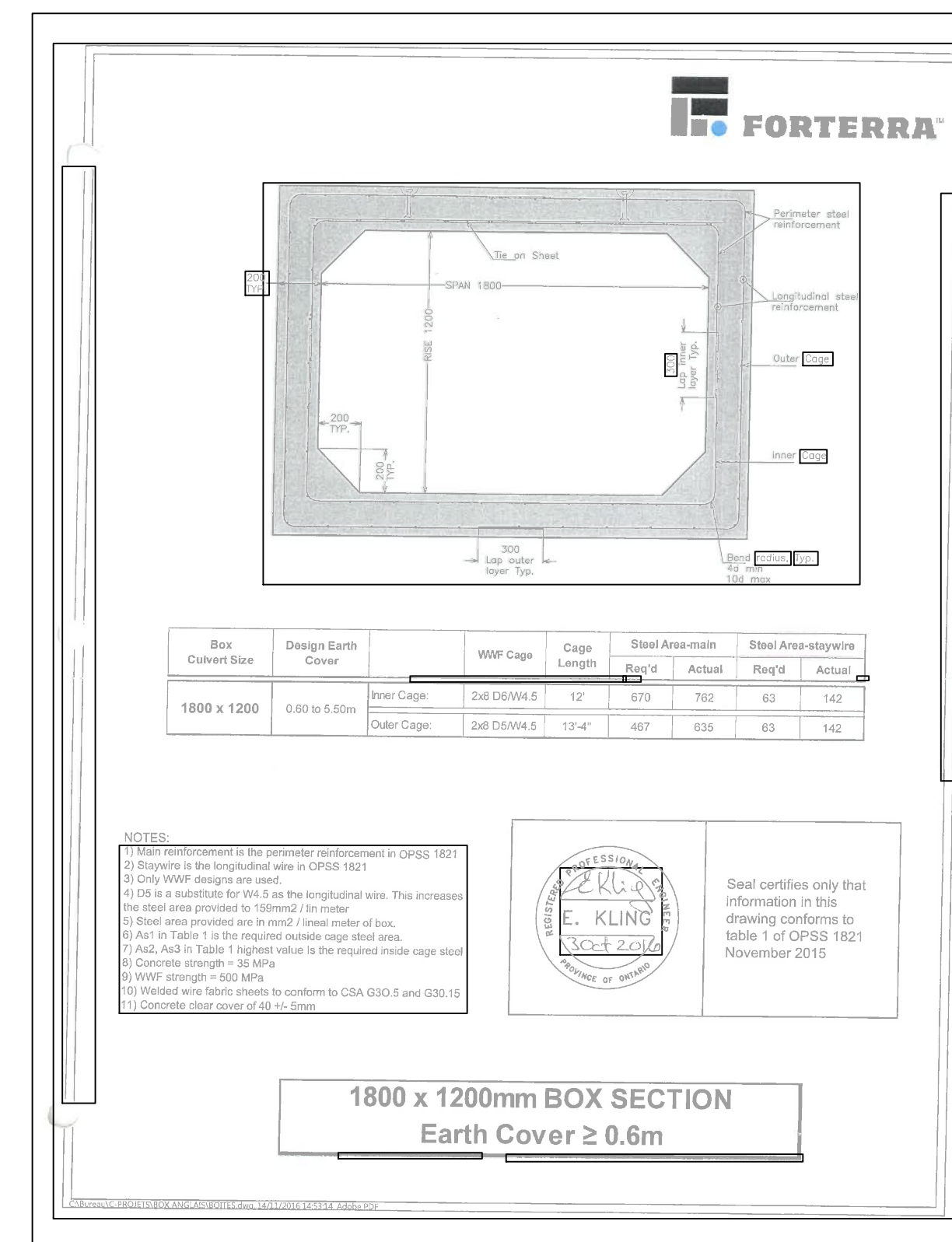
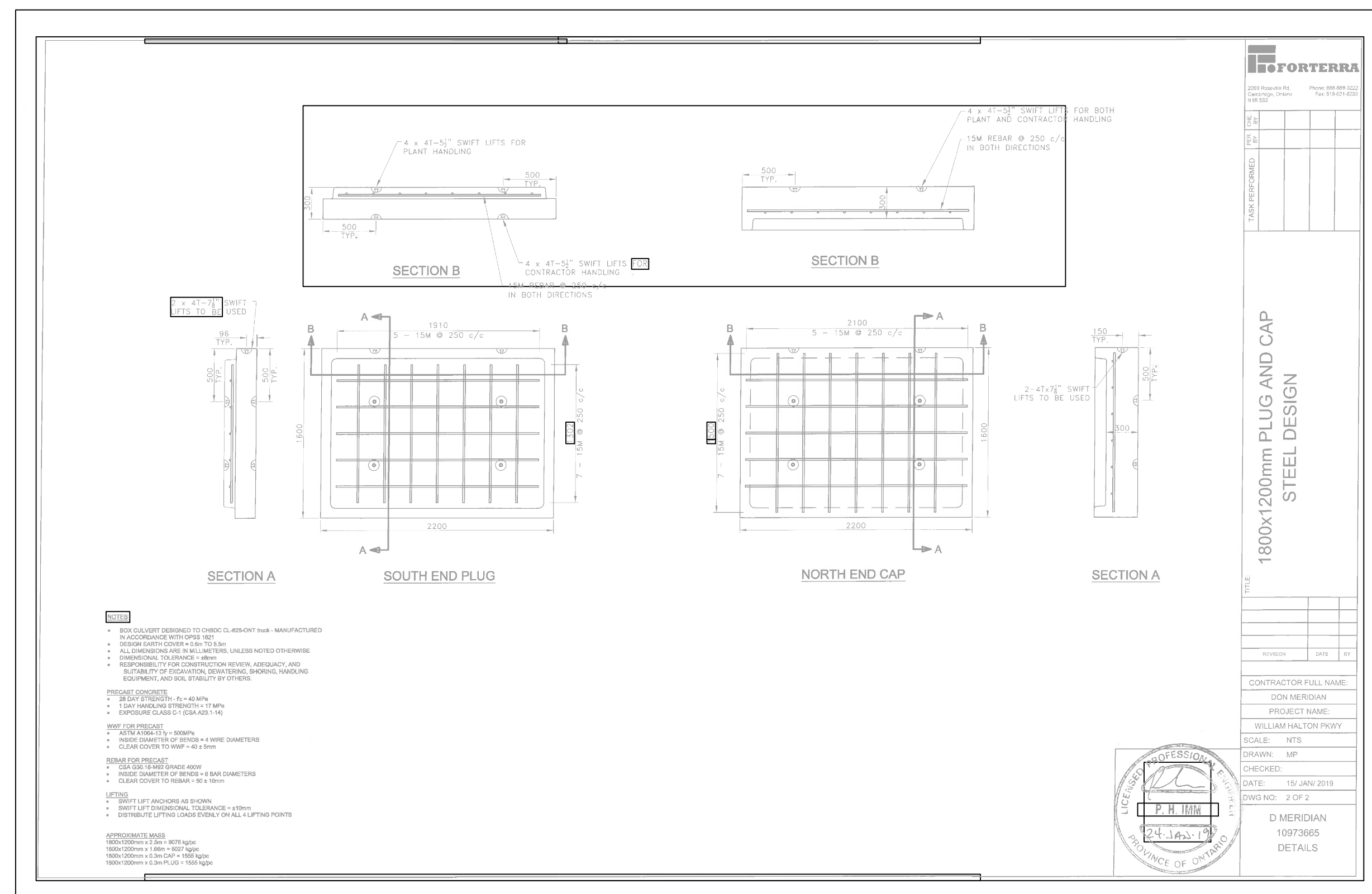
SHOP DRAWINGS WTM. VC @ STA 17+778.6 WILLIAM HALTON PARKWAY (REG. RD. 40) IN THE TOWN OF OAKVILLE	
CONSULTANT FILE NO.	REGIONAL DRAWING NO.
CONTRACT NO. PR-2263D(PART 1)-18	DRAWING NO. SHEET SHP4 OF SHP7



WILLIAM HALTON PARKWAY—STA. 18+198.12
1200X1800mm CONC. BOX
(NTS)



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STYLE**



PR-2263D-18 SHP5 OF SHP7
Drawing: C:\Users\mfarrisha\Desktop\WHPC\165010557_SHOP_1200X1800_BOXCULVERT.DWG
Date: 02/22/2021 Time: 04:11:28 PM

AS-CONSTRUCTED DRAWING	
CONTRACTOR	GRASCAN CONSTRUCTION LTD
WORK COMMENCED	DECEMBER 4, 2018
WORK COMPLETED	NOVEMBER 12, 2020
INSPECTOR	RON BAMFORD
INSPECTOR'S DIARIES	ELECTRONIC DIARY (STANTEC CONSULTING LTD): E-0020

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NO.	DATE	BY	REVISIONS	MANU	CAD
1.	20.12.12	XX	AS CONSTRUCTED (STANTEC)		X

DESIGN	CH'KD	DATE
DRAWN	CH'KD	DATE
SCALE	N.T.S.	REFERENCES

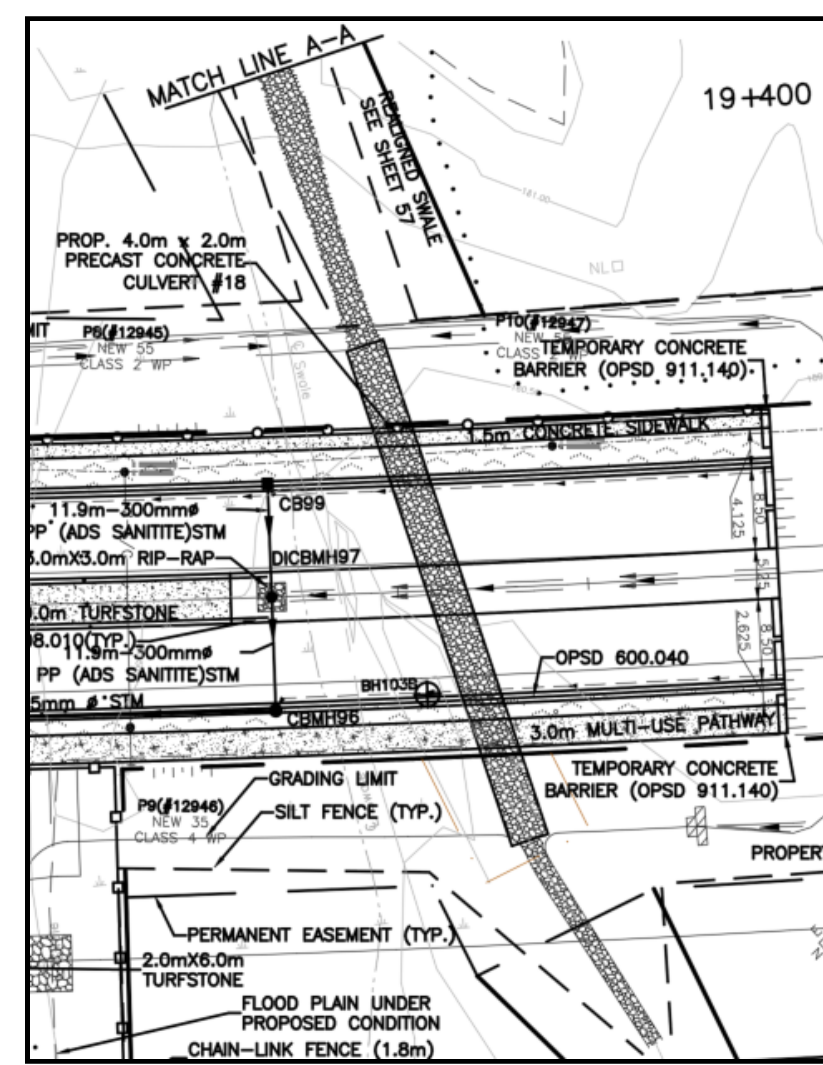
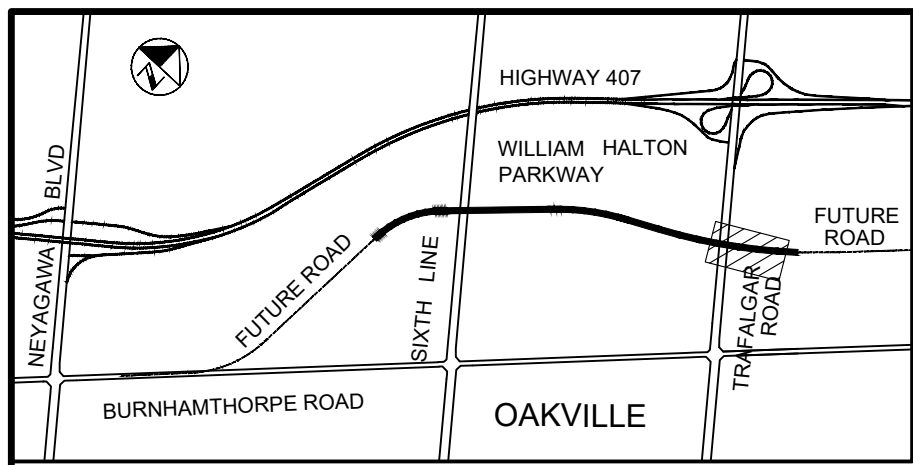
FIELD NOTES

REGIONAL

SEE COVER SHEET FOR REGIONAL ACCEPTANCE



1200x1800mm CONC. BOX CULVERT WILLIAM HALTON PARKWAY (REG. RD. 40) IN THE TOWN OF OAKVILLE	
CONSULTANT FILE NO.	REGIONAL DRAWING NO.
CONTRACT NO. PR-2263D(PART 1)-18	DRAWING NO. SHEET SHP5 OF SHP7



WILLIAM HALTON PARKWAY—STA. 19+358.85
4000X2000mm CONC. BOX
(NTS)

GRASCAN WILLIAM HALTON PARKWAY (REGIONAL ROAD 40)

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S-4	DETAIL LAYOUT
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S-7	PIECE A2-A21
S-8	PIECE A22
S-9	REBAR LAYOUT 1
S-10	REBAR LAYOUT 2
S-11	FOOTING F1
S-12	FOOTING F2-F10
S-13	FOOTING F11
S-14	FOOTING F12
S-15	FOOTING F13-F21
S-16	FOOTING F22

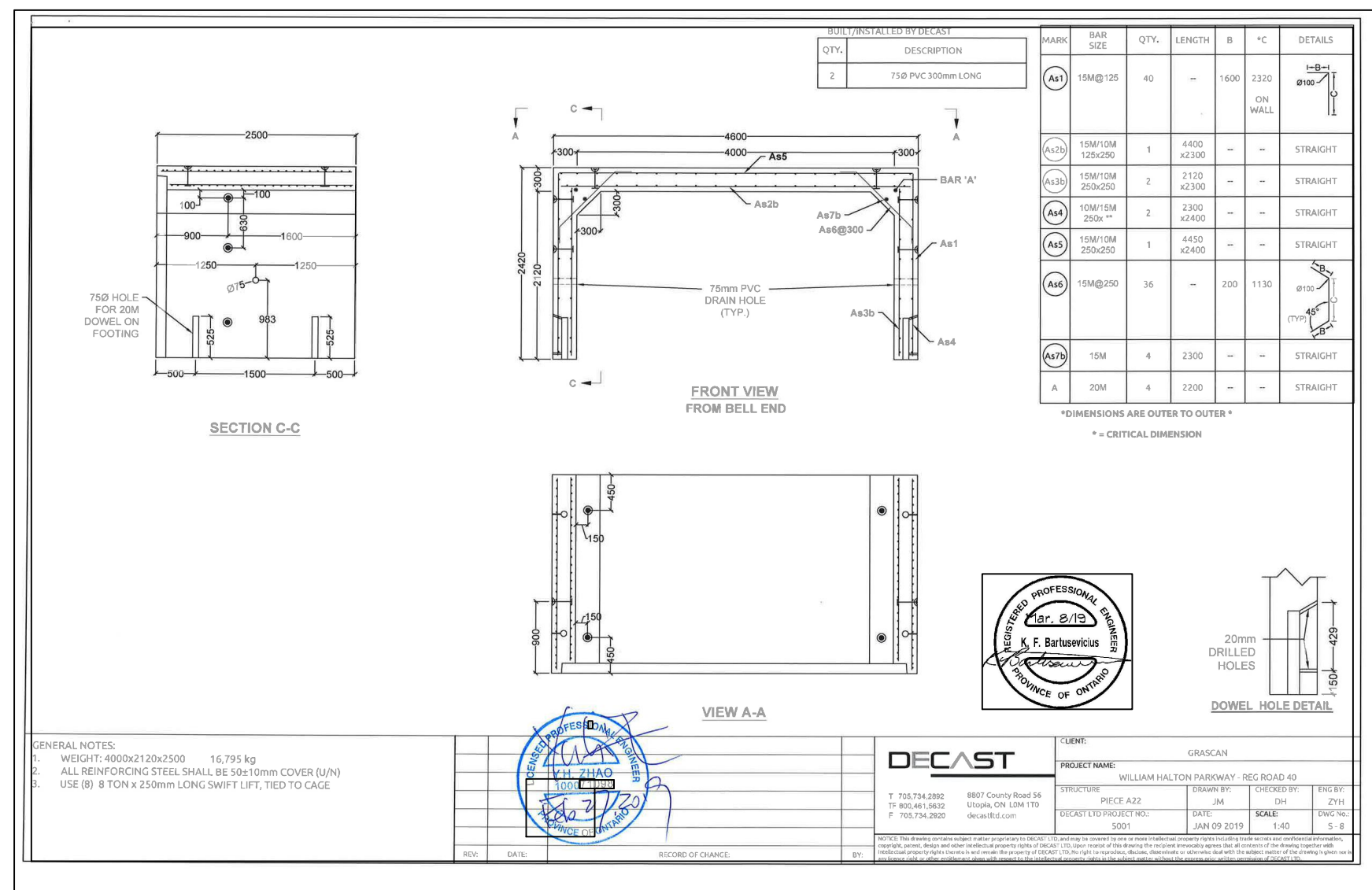
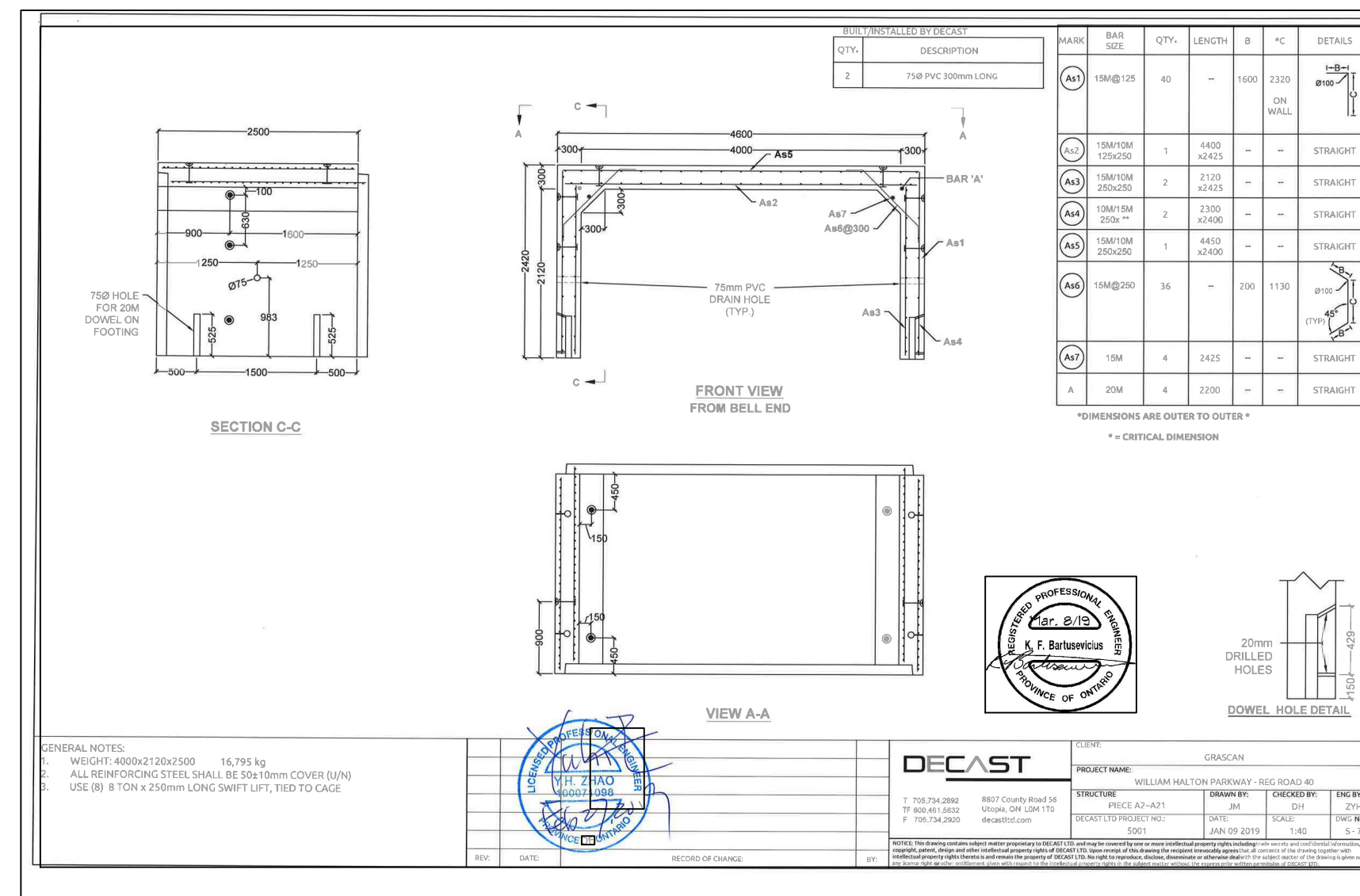
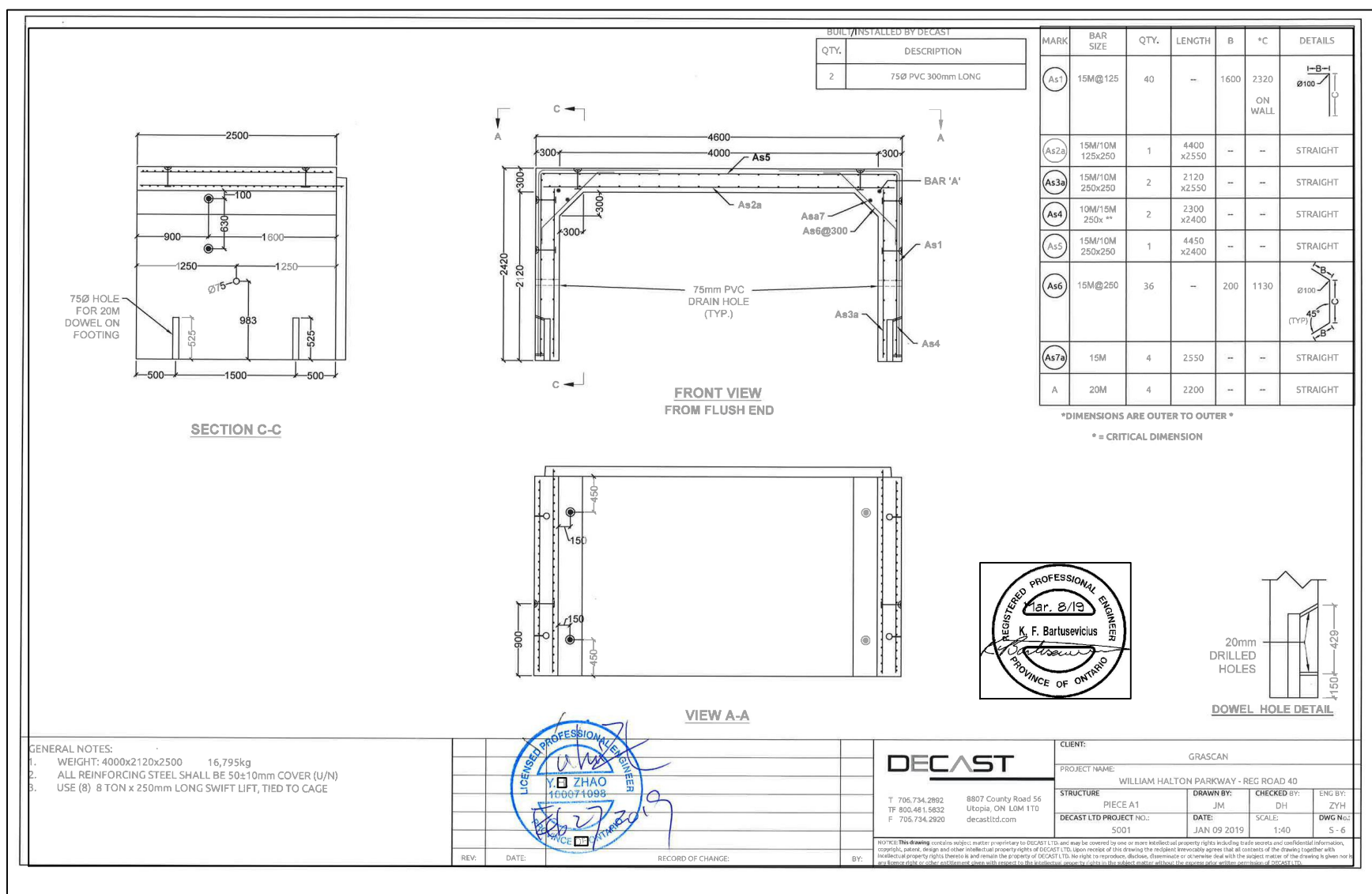
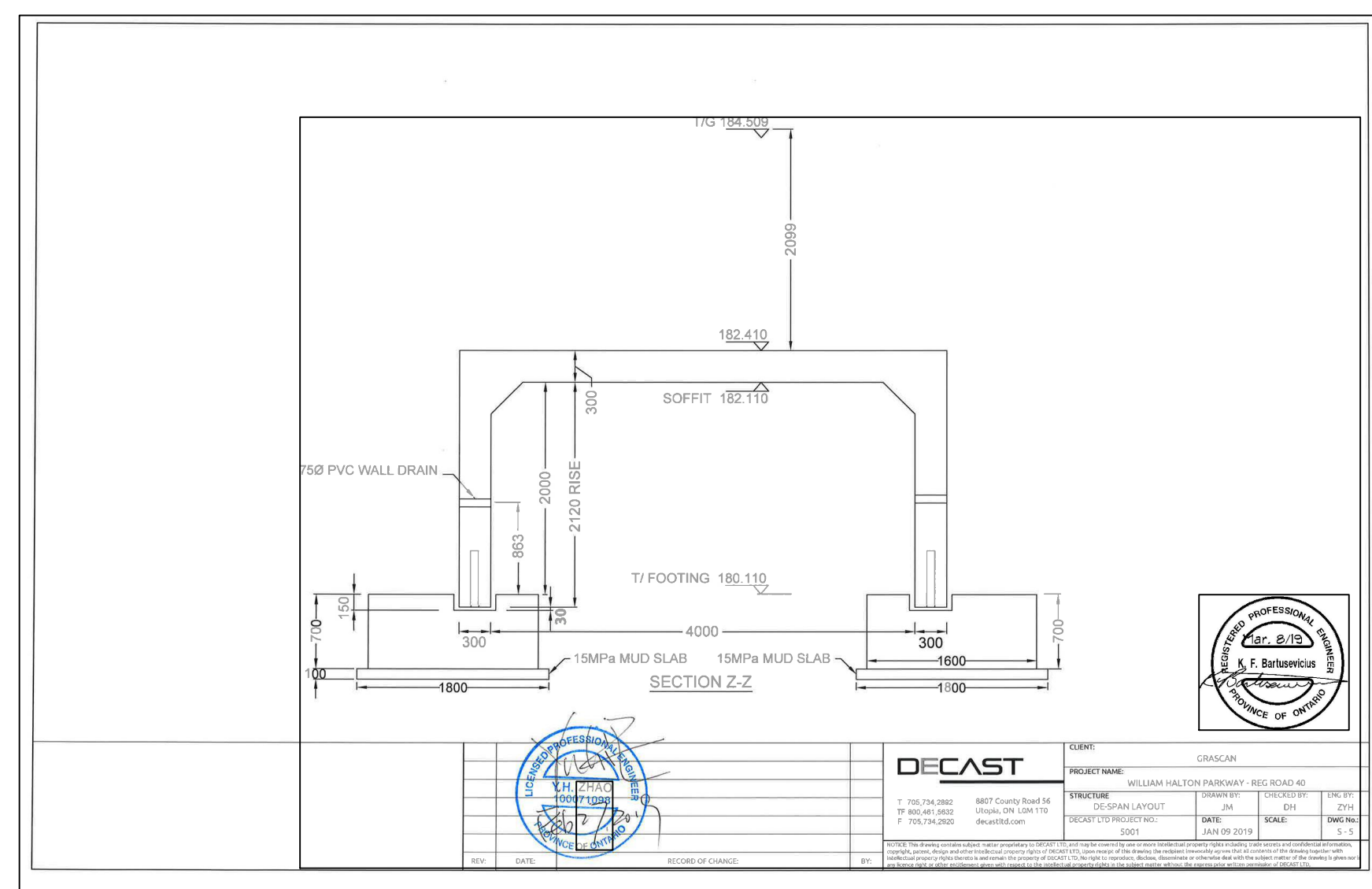
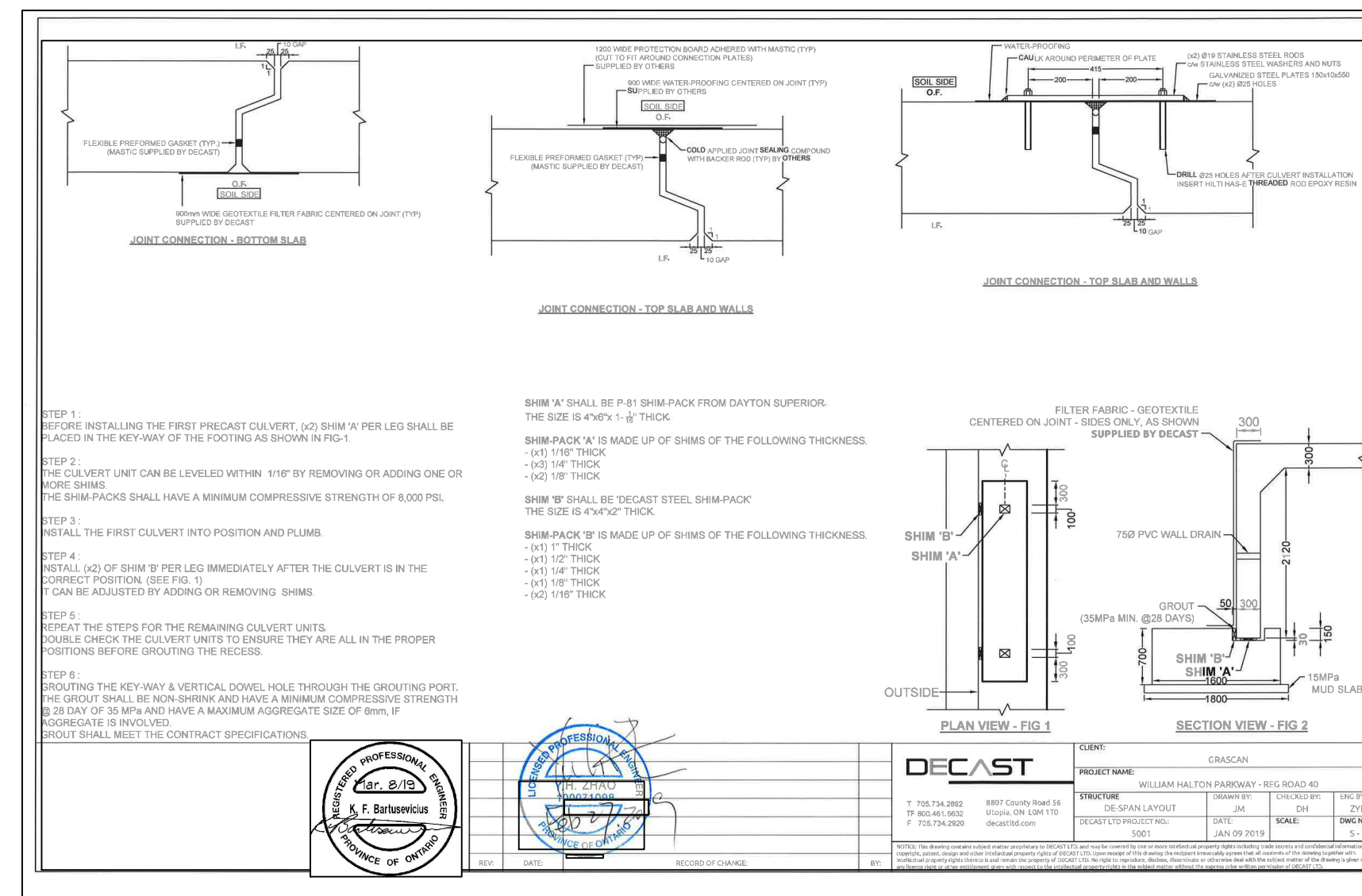
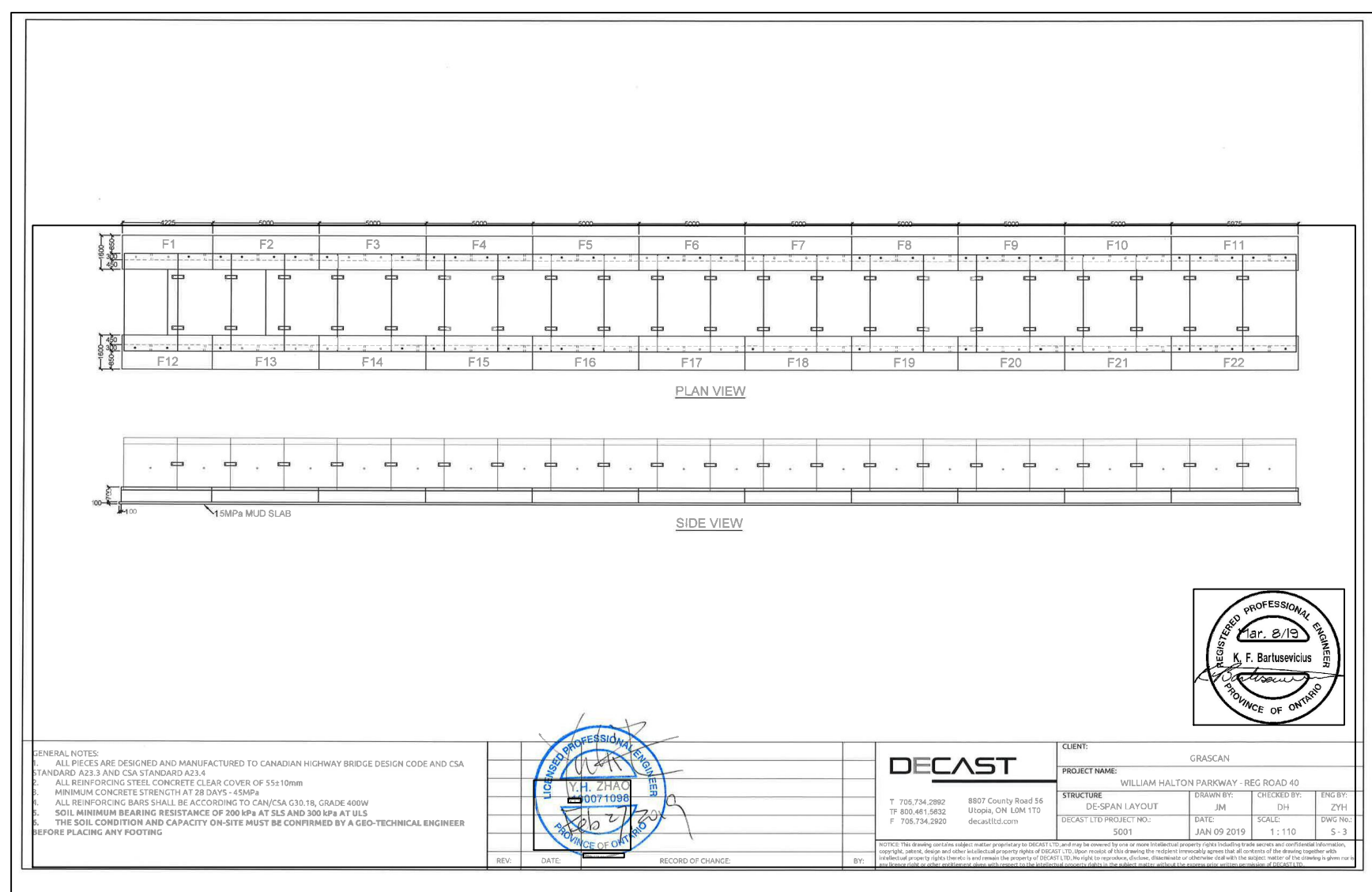
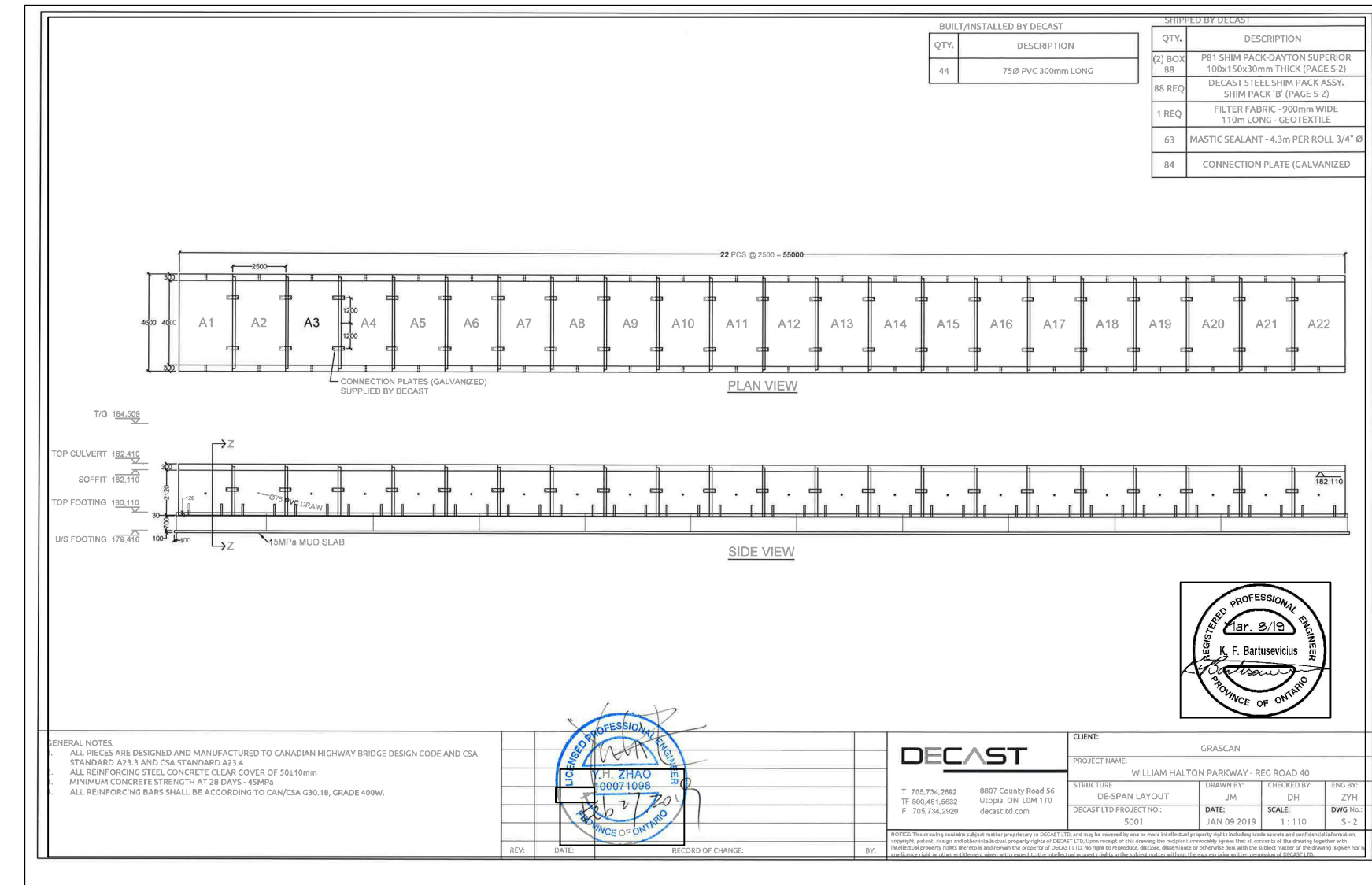
1. ALL DIMENSIONS ARE IN MILLIMETERS. ELEVATION ARE IN METERS
 2. ALL PIECES ARE DESIGNED AND MANUFACTURED TO CAN/CSA 58 AND MTO STRUCTURAL MANUAL
 3. CONCRETE EXPOSURE CLASS C1
 4. ALL CONCRETE TO BE MIX # 150
 5. CONCRETE STRIPPING STRENGTH TO BE 35 MPa
 6. ALL CONCRETE CLEAR COVER OF REINFORCEMENT TO BE 50±10mm, TIP OF VERTICAL BARS TO BE 50±20
 7. MINIMUM CONCRETE STRENGTH AT 28DAYS = 45 MPa
 8. ALL REINFORCING BARS SHALL BE ACCORDING TO CAN/CSA G30 18, GRADE 400W; WELDED DEFORMED STEEL BAR MATS TO ASTM A184M
 9. TACK WELDS TO CSA W186
 10. ALL EXPOSED EDGES TO HAVE A 20mm CHAMFER

DESIGN LOAD:
 1. LIVE LOAD: CL-625-ONT TRUCK LOAD
 2. DEAD LOAD: SELFWEIGHT+ 2.1M EARTH COVER
 3. DENSITY OF CONCRETE: 24 KN/CU.M
 4. DENSITY OF SOIL: 22 KN/CU.M
 5. INSTALLATION TYPE: B1
 6. MIN LATERAL COEFFICIENT: 0.3
 MAX LATERAL COEFFICIENT: 0.5

SOIL NOTES:
 SOIL MINIMUM BEARING RESISTANCE OF 200 kPa AT SLS AND 300 kPa AT ULS.
 THE SOIL CONDITION AND CAPACITY ON-SITE MUST BE CONFIRMED BY A GEO-TECHNICAL ENGINEER BEFORE PLACING ANY FOOTING.

6400x2200(250), SPAN = 16,795 kg (x2)
 5000x1600(75), FOOTING = 12,585 kg (x15)
 422x1500(75), FOOTING = 10,975 kg (x2)
 527x1500(75), FOOTING = 15,520 kg (x2)
 TOTAL WEIGHT: = 655,520 kg

DECAST PROJECT: GRASCAN
 PROJECT NAME: WILLIAM HALTON PARKWAY - REG. ROAD 40
 PROJECT NO.: 19+358.85
 SHEET NO.: 18
 DATE: JAN 20 2021



PR-2263D (PART 1)-18 SHP6 OF SHP7
 Drawing: C:\Users\mfarrish\Desktop\PROJECT\165010557_SHOP_4000x2000_BOX\CULVERT1.DWG
 Date: 02/22/2021 Time: 04:13:27 PM

SAMPLE DRAWING ONLY
ALL STANDARD SHEETS
HAVE BEEN UPDATED.
PLEASE ENSURE THAT
YOU ARE USING THE
MOST CURRENT SHEET
STYLE

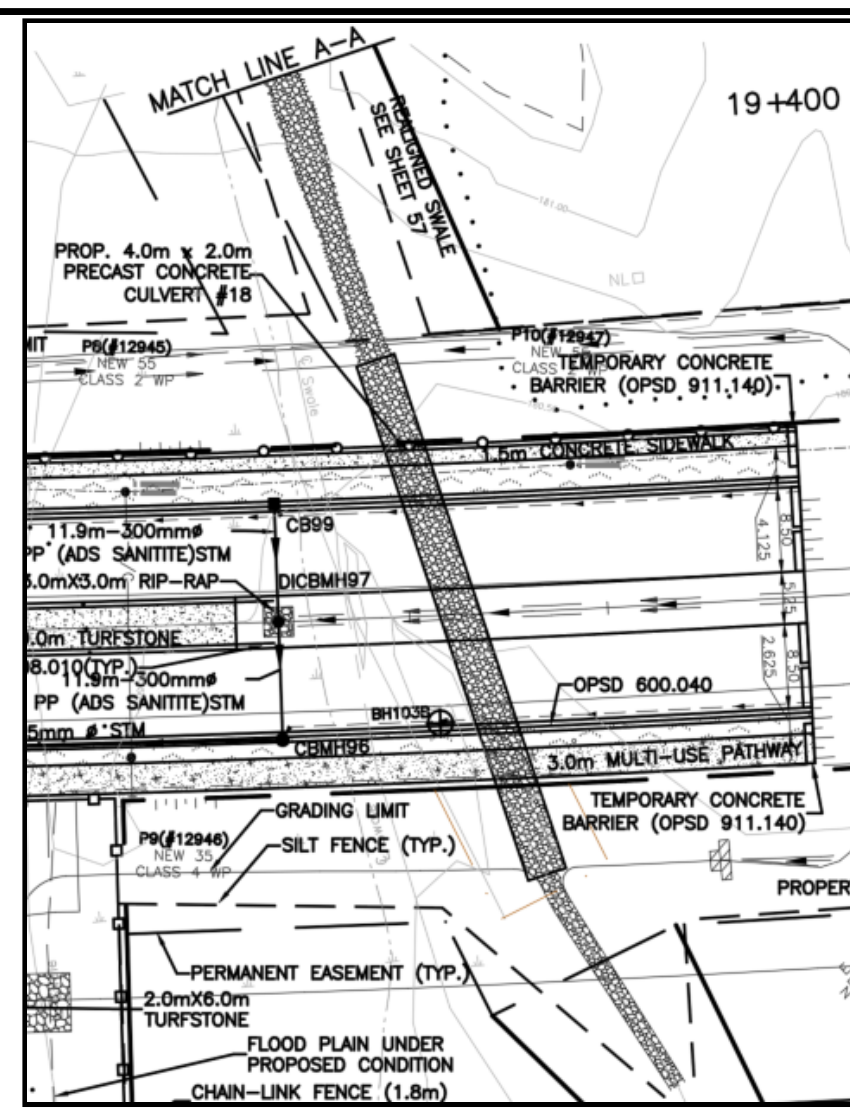
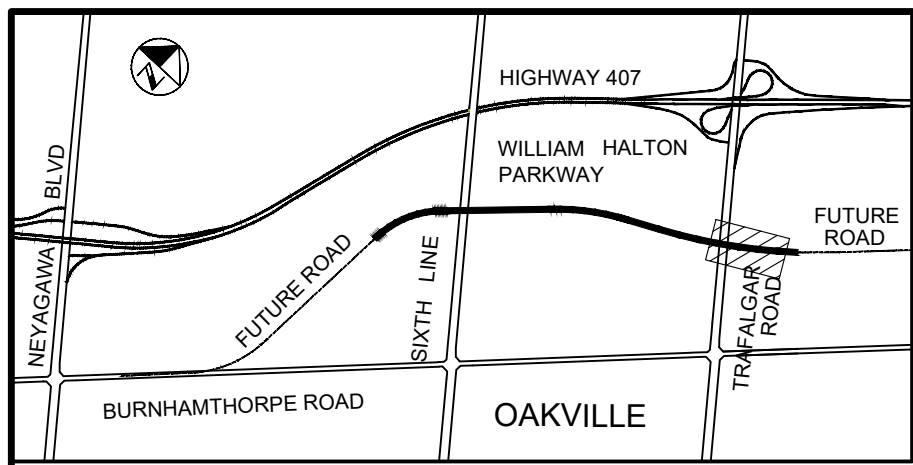
AS-CONSTRUCTED DRAWING	
CONTRACTOR	GRASCAN CONSTRUCTION LTD
WORK COMMENCED	DECEMBER 4, 2018
WORK COMPLETED	NOVEMBER, 12, 2020
INSPECTOR	RON BAMFORD
INSPECTOR'S DIARIES	ELECTRONIC DIARY (STANTEC CONSULTING LTD): E-0020
The Regional Municipality of Halton makes no warranties with respect to the accuracy of this drawing and assumes no responsibility for its use. All information should be verified	

FIELD NOTES	
NO.	DATE
1.	20.12.12
BY	XX
DESIGN	CH'KD
DRAWN	CH'KD
SCALE	N.T.S.

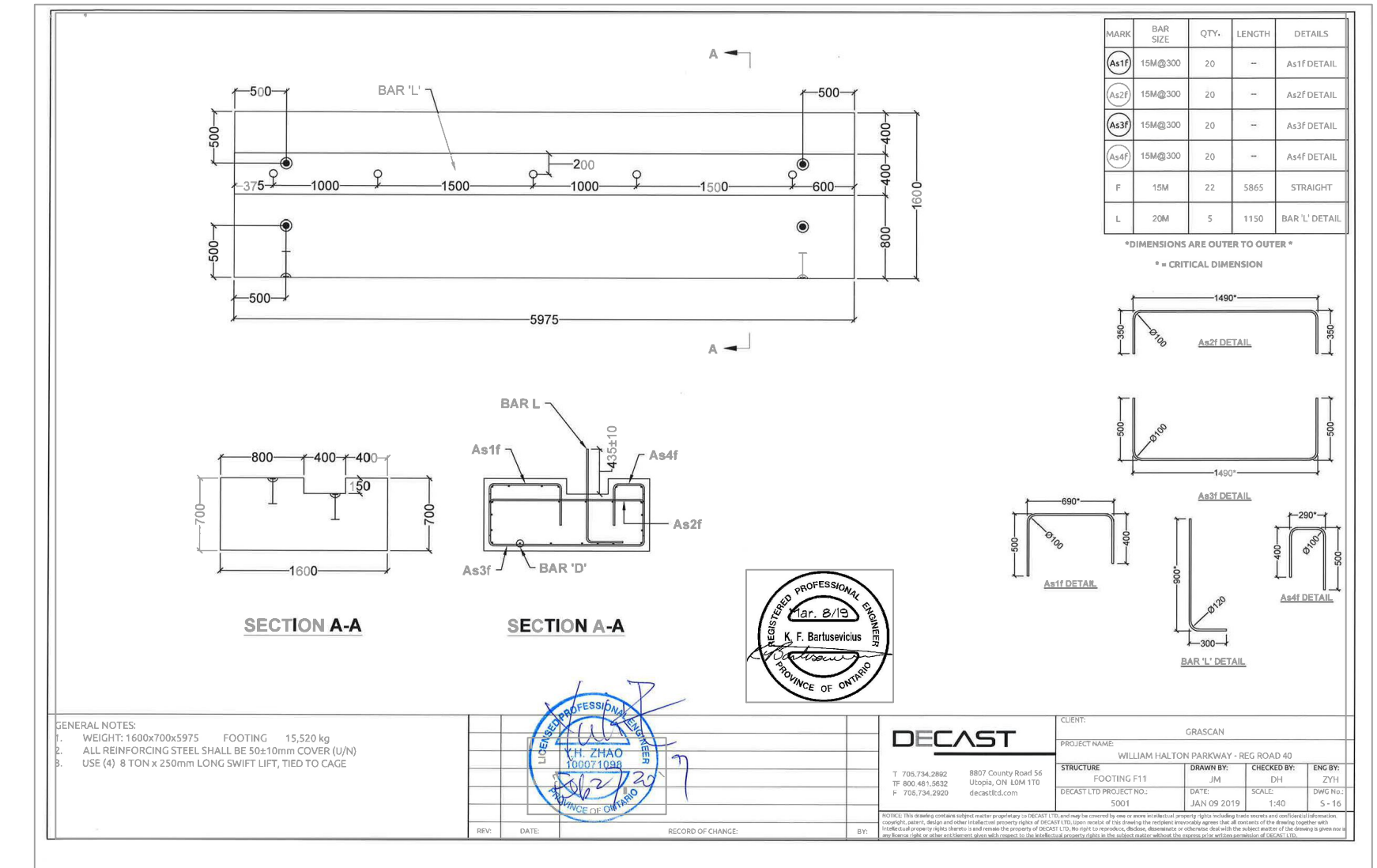
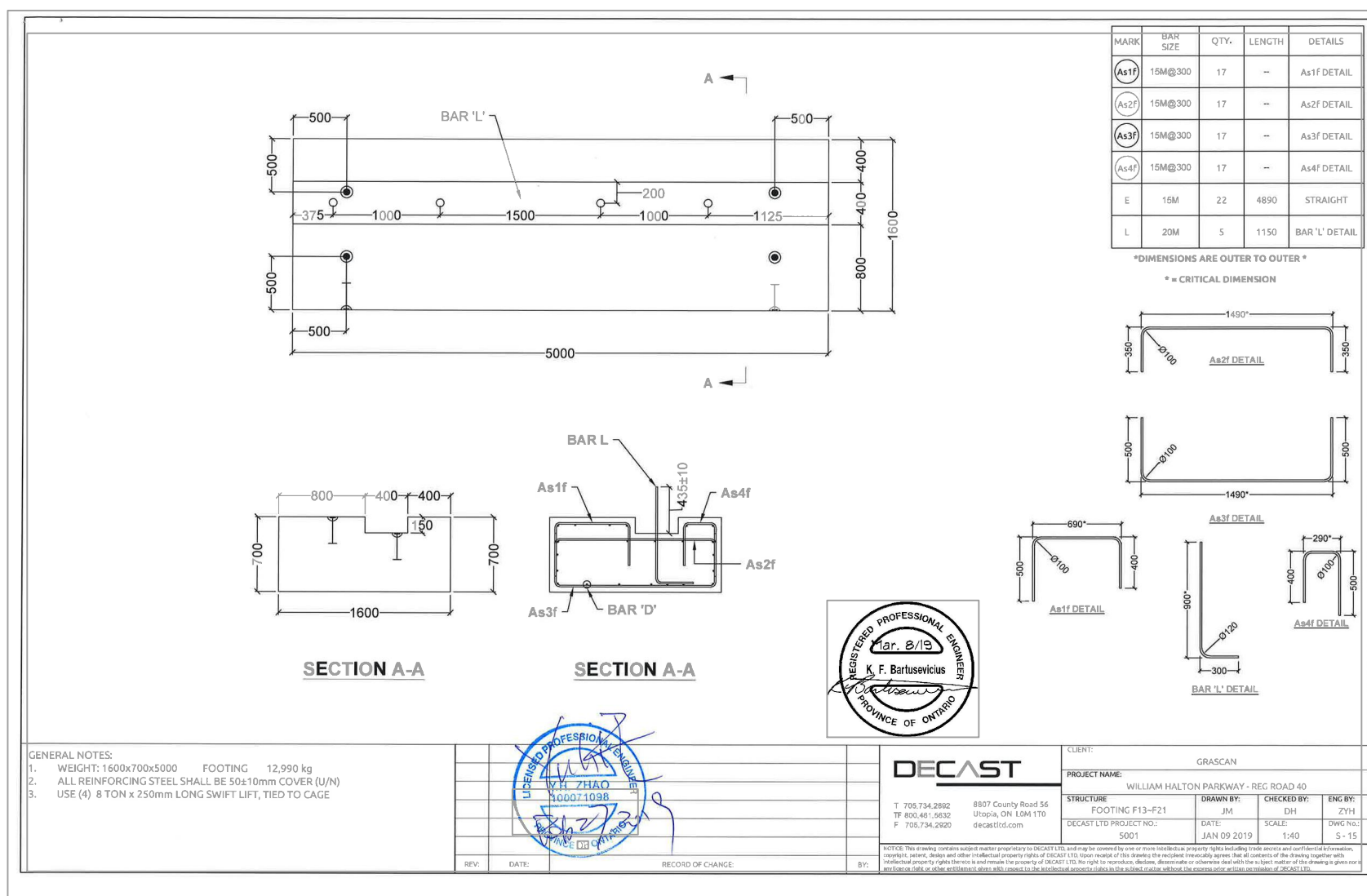
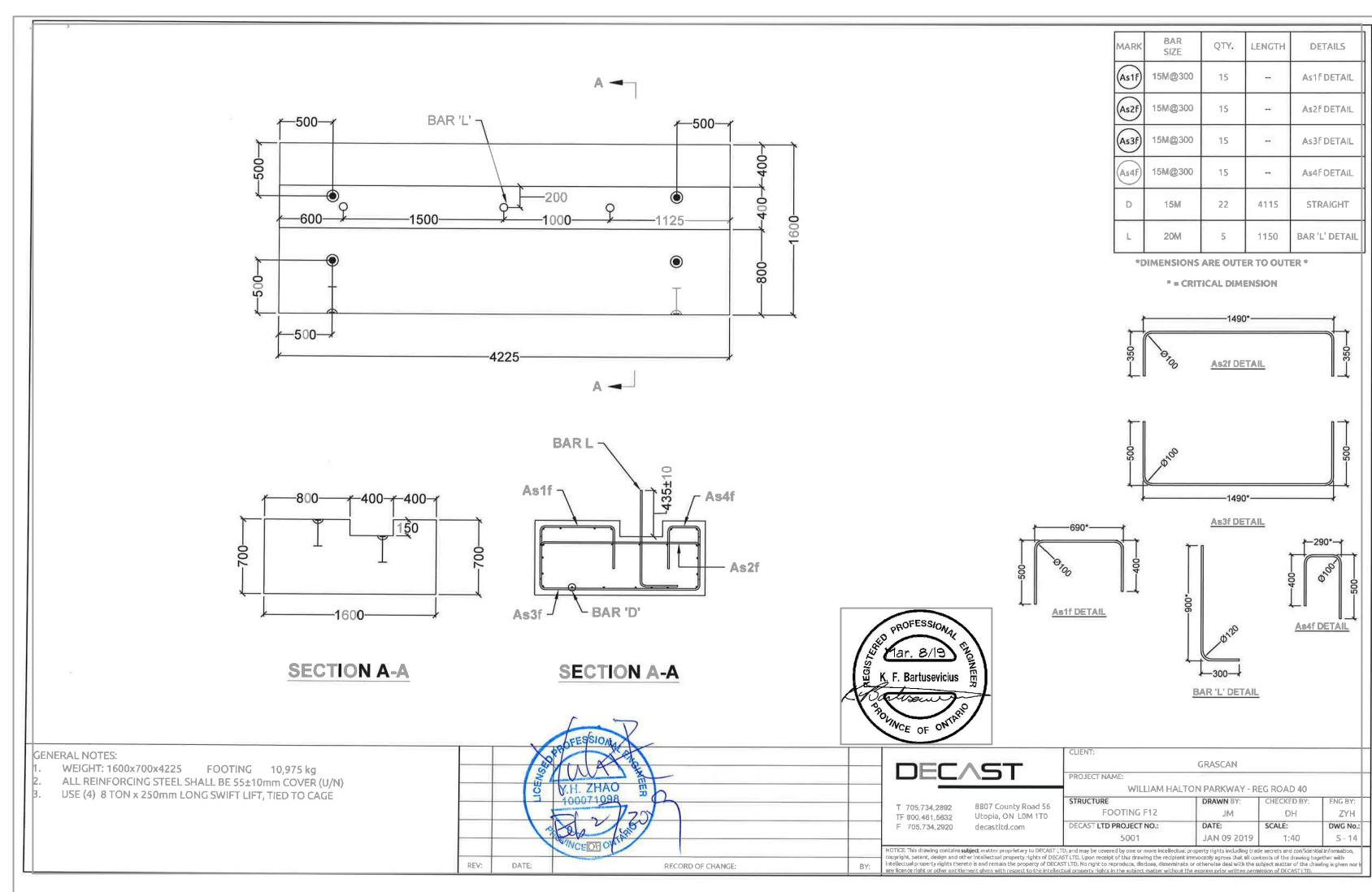
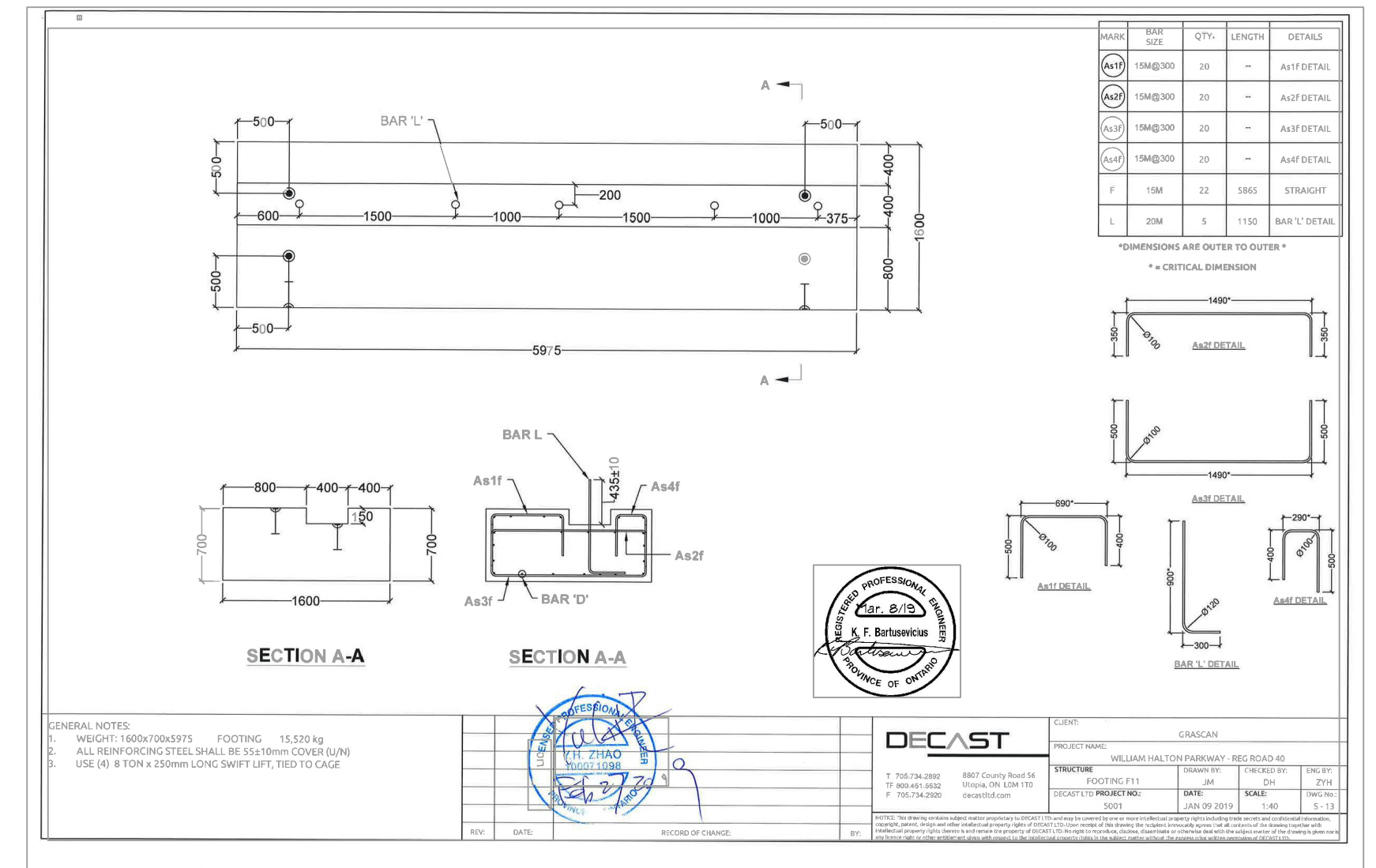
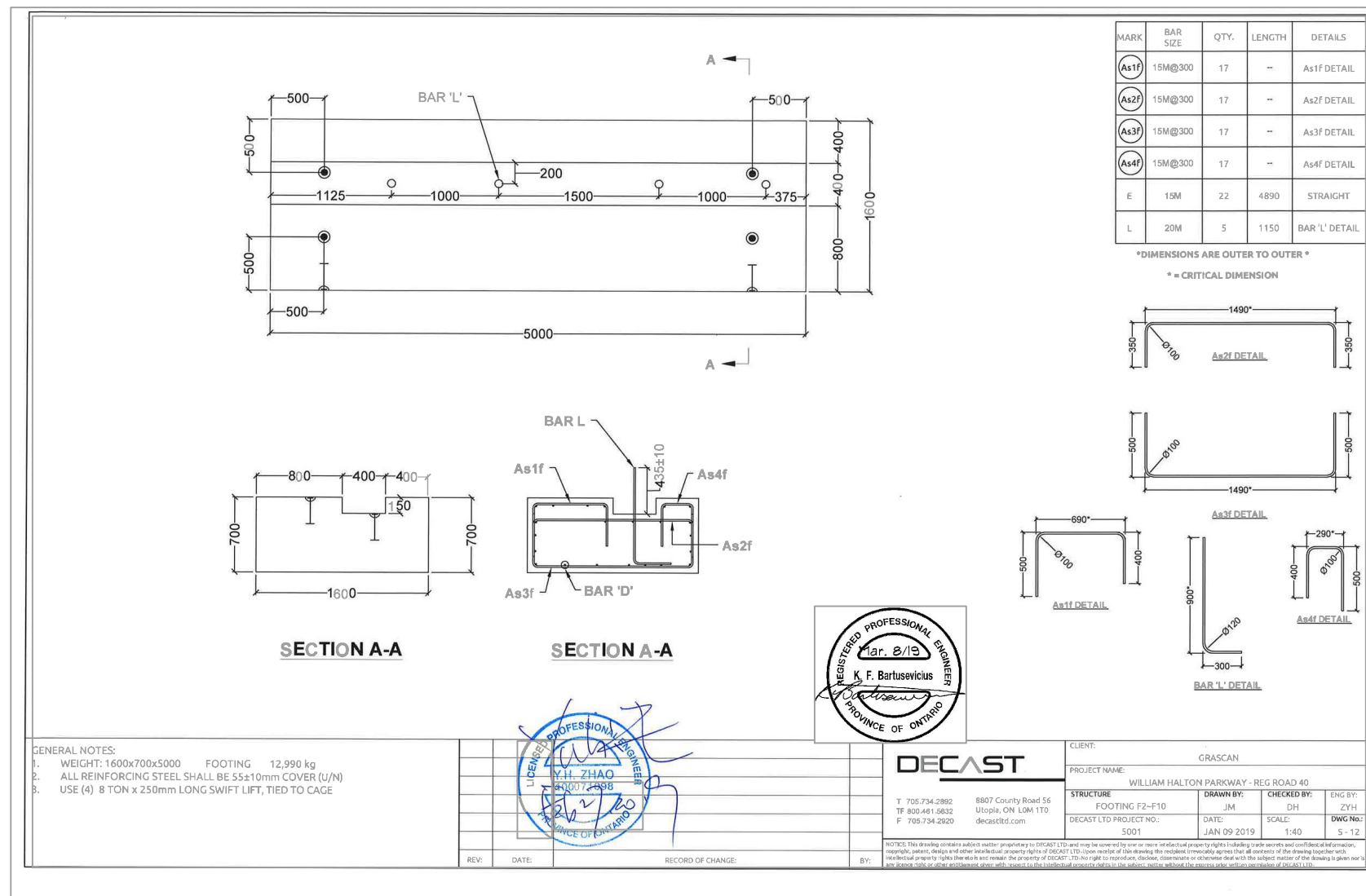
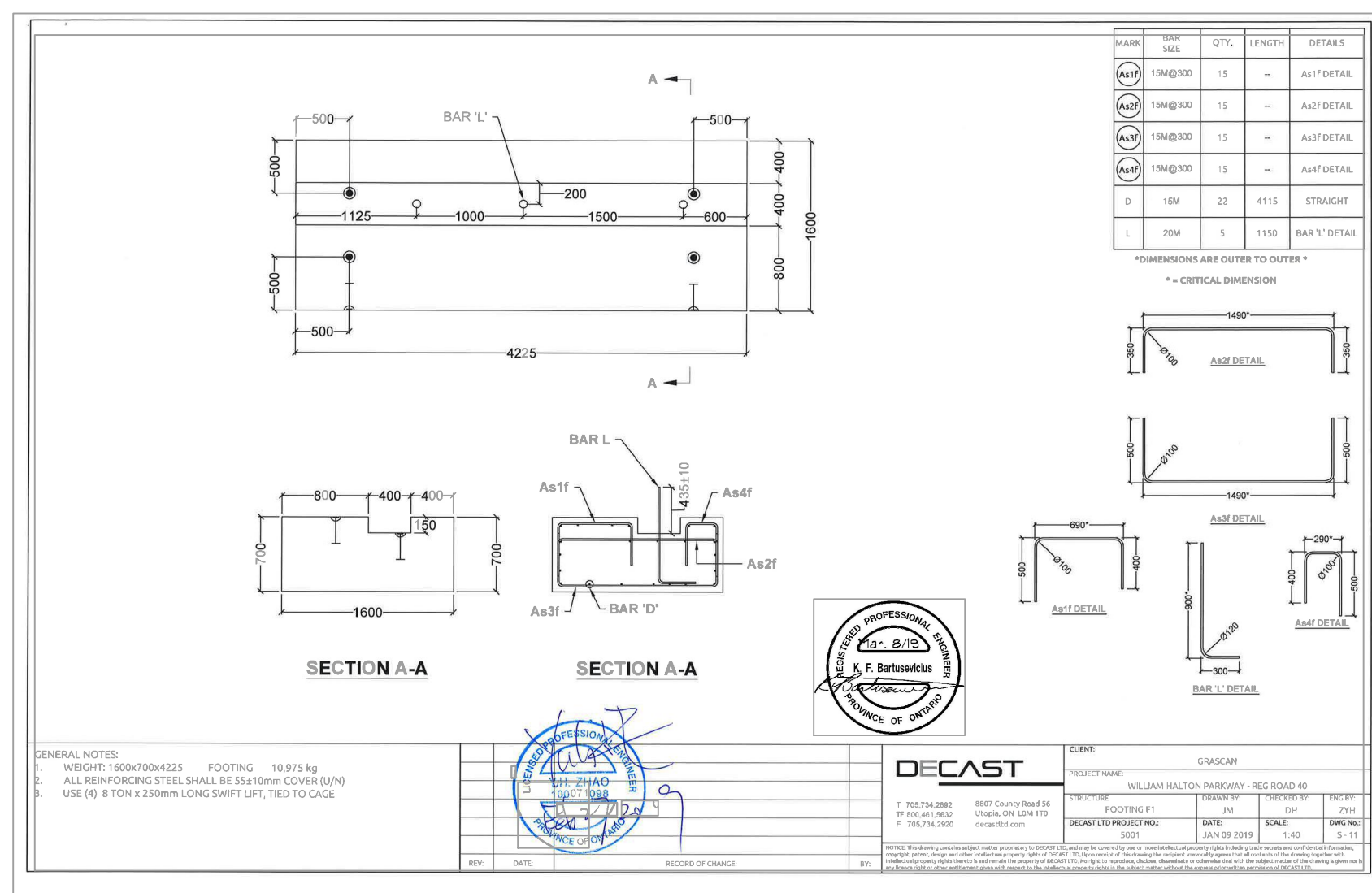
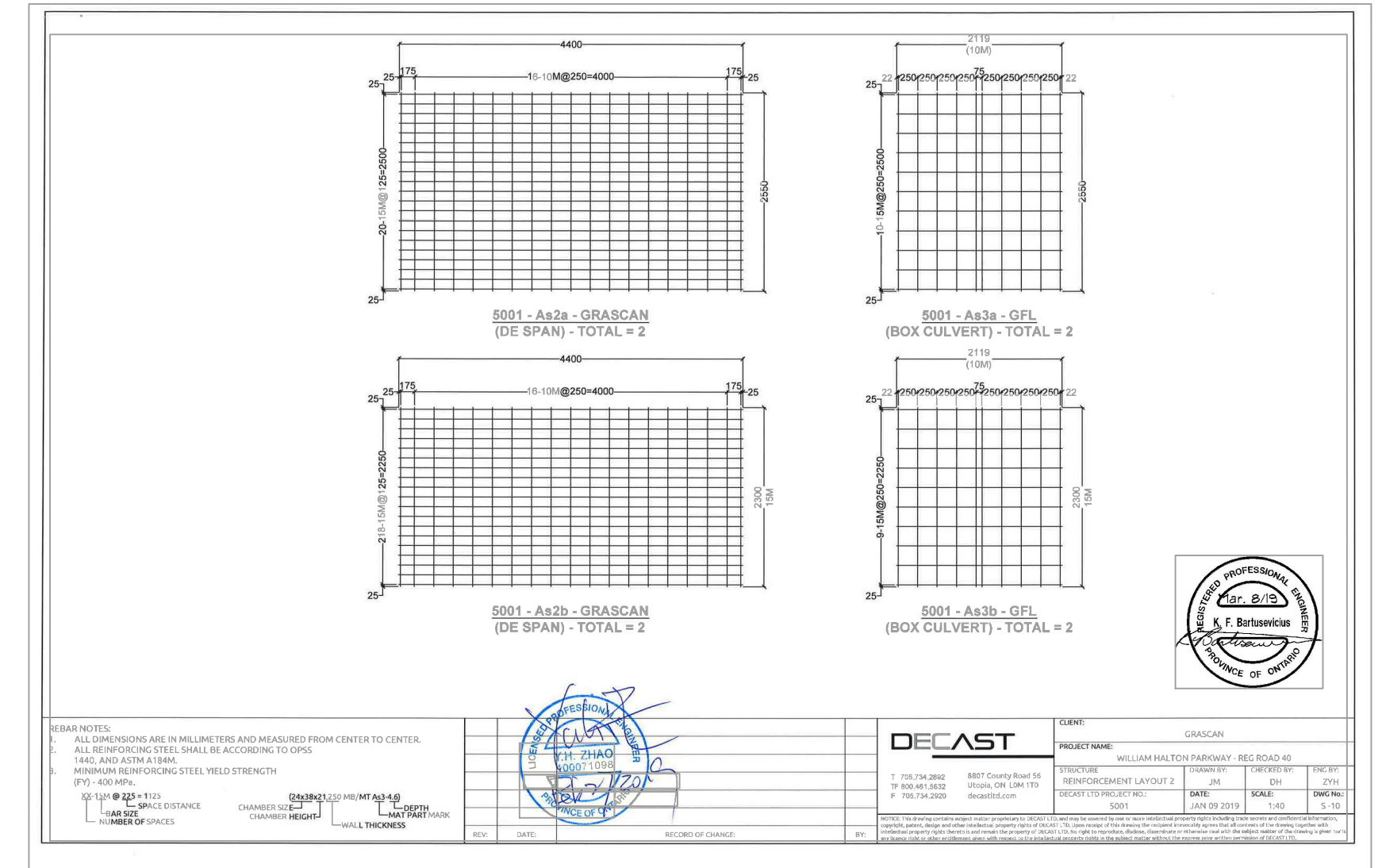
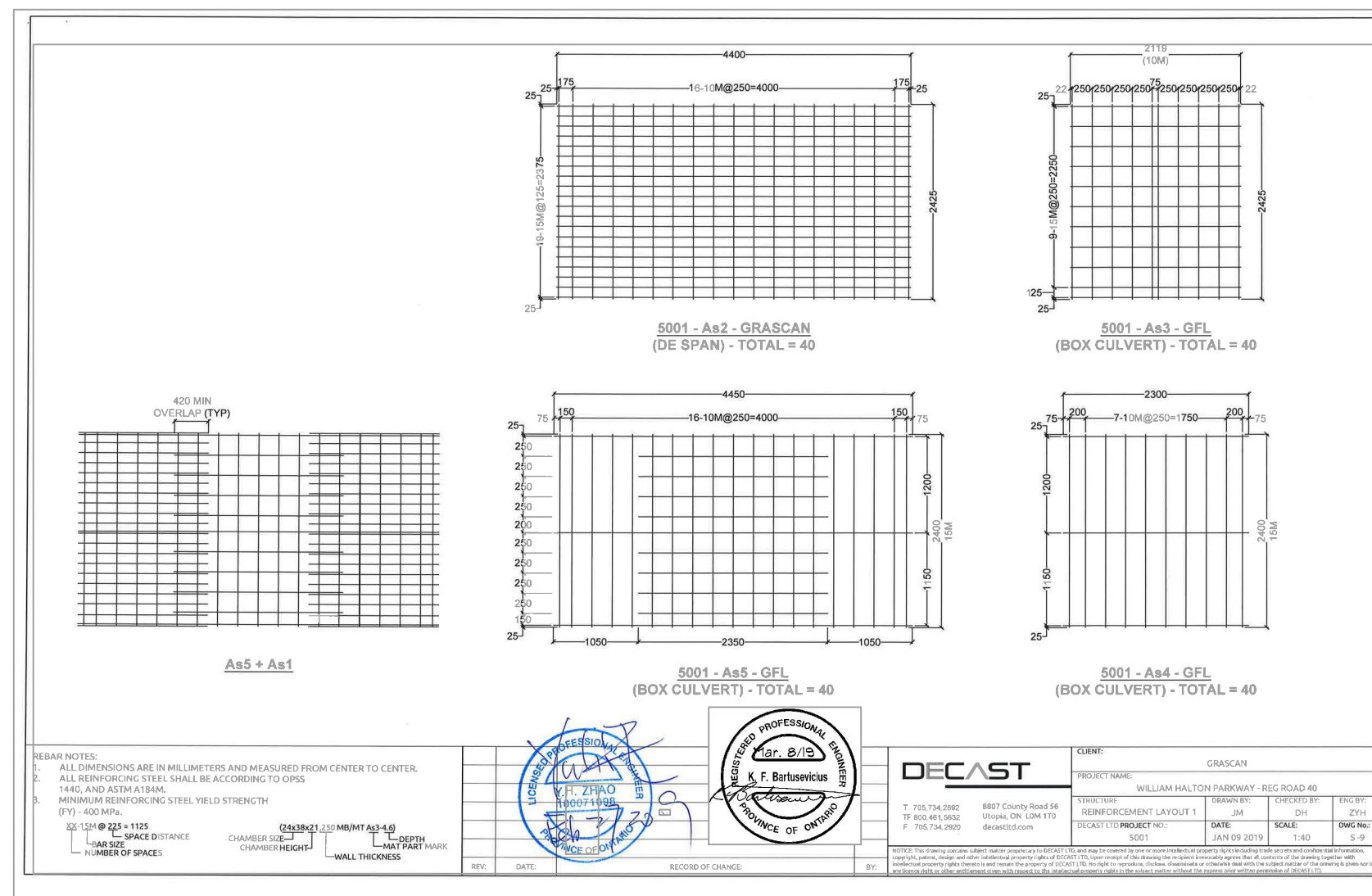
REGIONAL	
SEE COVER SHEET FOR REGIONAL ACCEPTANCE	STAMP
REFERENCES	



4000X2000mm CONC. BOX CULVERT WILLIAM HALTON PARKWAY (REG. RD. 40) IN THE TOWN OF OAKVILLE	
CONSULTANT FILE NO.	REGIONAL DRAWING NO.
CONTRACT NO. PR-2263D(PART 1)-18	DRAWING NO. SHEET SHP6 OF SHP7



WILLIAM HALTON PARKWAY—STA. 19+358.85
4000X2000mm CONC. BOX
(NTS)



PR-2263D(PART 1)-18 SHP7 OF SHP7
Drawing: C:\Users\mfarah\OneDrive\Desktop\WH\PR-2263D\185010557_SHP7_4000X2000BOXCULVERT2.DWG
Date: 02/22/2021 Time: 04:14:32 PM

SAMPLE DRAWING ONLY
ALL STANDARD SHEETS
HAVE BEEN UPDATED.
PLEASE ENSURE THAT YOU
ARE USING THE MOST
CURRENT SHEET STYLE

AS-CONSTRUCTED DRAWING	
CONTRACTOR	GRASCON CONSTRUCTION LTD
WORK COMMENCED	DECEMBER 4, 2018
WORK COMPLETED	NOVEMBER 12, 2020
INSPECTOR	RON BAMFORD
INSPECTOR'S DIARIES	ELECTRONIC DIARY (STANTEC CONSULTING LTD): E-0020
The Regional Municipality of Halton makes no warranties with respect to the accuracy of this drawing and assumes no responsibility for its use. All information should be verified	

FIELD NOTES	
NO.	DATE
1.	20.12.12
BY	XX
DESIGN	A.A. CH'KD
DRAWN	B.B. CH'KD
SCALE	N.T.S.

REGIONAL	
SEE COVER SHEET FOR REGIONAL ACCEPTANCE	



4000X2000mm CONC. BOX CULVERT WILLIAM HALTON PARKWAY (REG. RD. 40) IN THE TOWN OF OAKVILLE	
CONSULTANT FILE NO.	REGIONAL DRAWING NO.
CONTRACT NO. PR-2263D(PART 1)-18	DRAWING NO. SHEET SHP7 OF SHP7